

SCOOTER **GENUINE** COMPANY

SPARE PARTS CATALOG

Stella

**AUTO START
WITH AOM (AUTOMATIC OIL MIXING)**

FOREWORD

Genuine Scooter Company is proud to present the second edition of the Stella Parts Catalog.

We constantly strive to make improvements to our products. As such, Genuine Scooter Company reserves the right to periodically update specifications, parts and part numbers. We will make every effort to keep our authorized dealers updated on all changes.

To ensure accurate handling of your parts orders and shipments, please take extra care to provide the correct part numbers and descriptions. If you have any questions about your parts order, Genuine Scooter Company's dealer support department will be happy to assist you.

Genuine Scooter Company

www.guinescooters.com

info@guinescooters.com

5400, N. Damen Ave.

Chicago, IL USA 60625

1-877-MY-STELLA

TABLE - 1
ENGINE ASSY-CRANK CASE

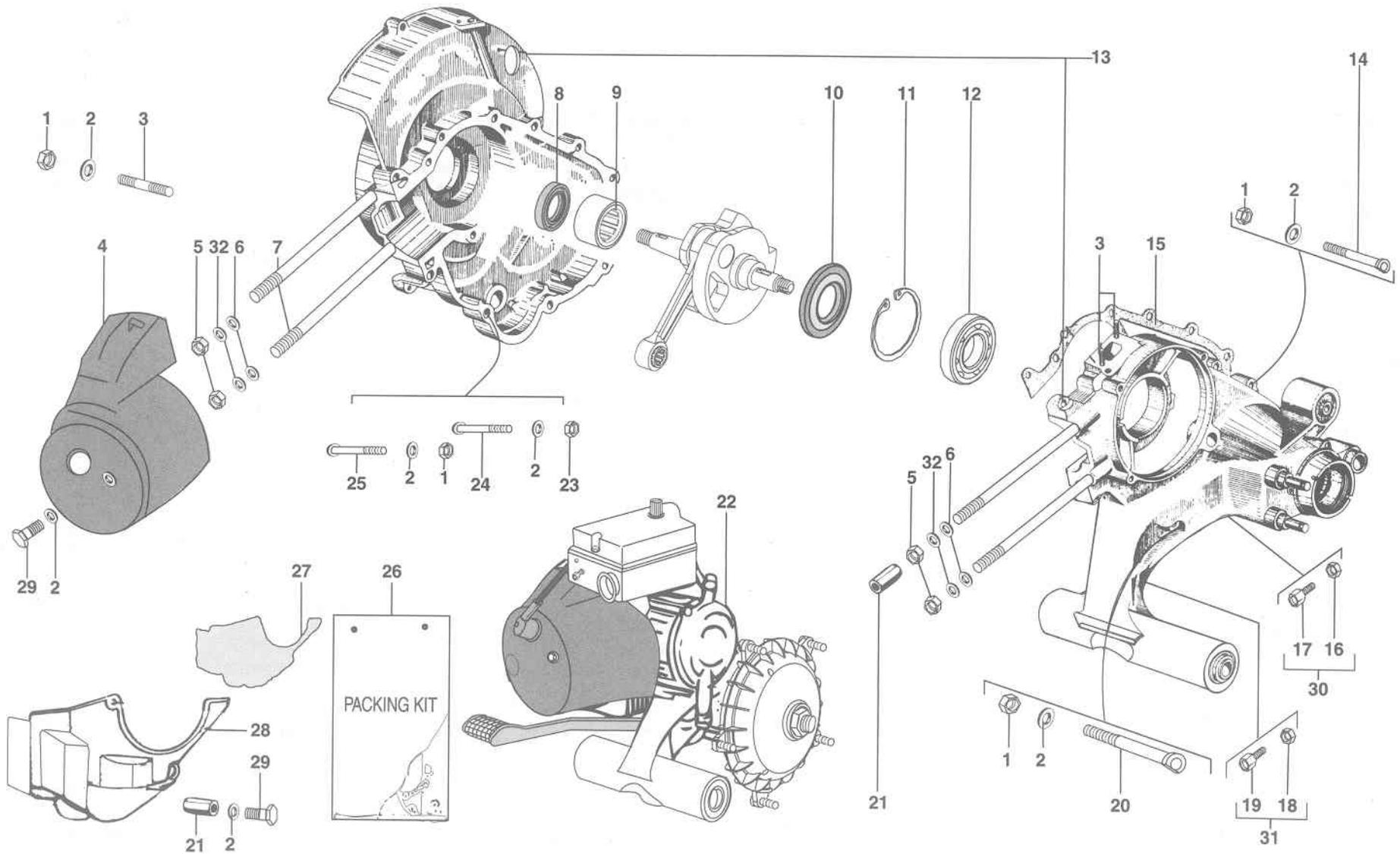


TABLE 1 ENGINE ASSY.- CRANK CASE

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Nut	11	S-20107	27	Sound damping pad	1	227174
2	Curved washer	14	S-6977	28	Engine protection cover	1	C-0727102
3	Stud	6	S-11288/1	29	Bolt	2	S-15522
4	Cooling hood	1	C-3721233	30	Rear brake adj. screw with Nut	1	158496
5	Nut	4	S-20007	31	Clutch adj. screw with Nut	1	181415
6	Plain washer	4	S-3057	32	Spring washer	4	S-16407
7	Stud	4	C-4709406				
8	Oil seal (flywheel side)+	1	158962/1				
9	Bearing (flywheel side)	1	133068				
10	Oil seal clutch side	1	131102/1				
11	Circlip	1	S-6662				
12	Ball bearing (clutch side)	1	97804				
13	Crank case complete	1	C-4723703				
	Crank case complete+	1	C-4727705				
14	Bolt (80 mm)	1	S-8419				
15	Packing	1	C-2721226				
16	Nut	1	S-20207				
17	Rear brake adj. screw	1	23823				
18	Nut	1	S-20105				
19	Clutch adj. screw	1	156400				
20	Bolt (94 mm)	1	S-14565				
21	Spacer nut	2	S-1447				
22	Engine complete	1	C-4723966				
23	Square Nut M7	1	C-4721830				
24	Hex Head Bolt M7x49	1	C-4721829				
25	Bolt (49 mm)	5	S-12485				
26	Set of gaskets*	1	C-4727311				

* - 15of 1, 12 & 17 of 2, 4 of 5, 7 & 9 of 6, 14, 16 & 18 of 8, 13, 26 & 27 of 10., +-Applicable for vehicles produced after Chassis No. MD7CG84A773102001

TABLE - 2
CRANK SHAFT-CYLINDER-PISTON-WRIST PIN-RING ASSY.-SILENCER

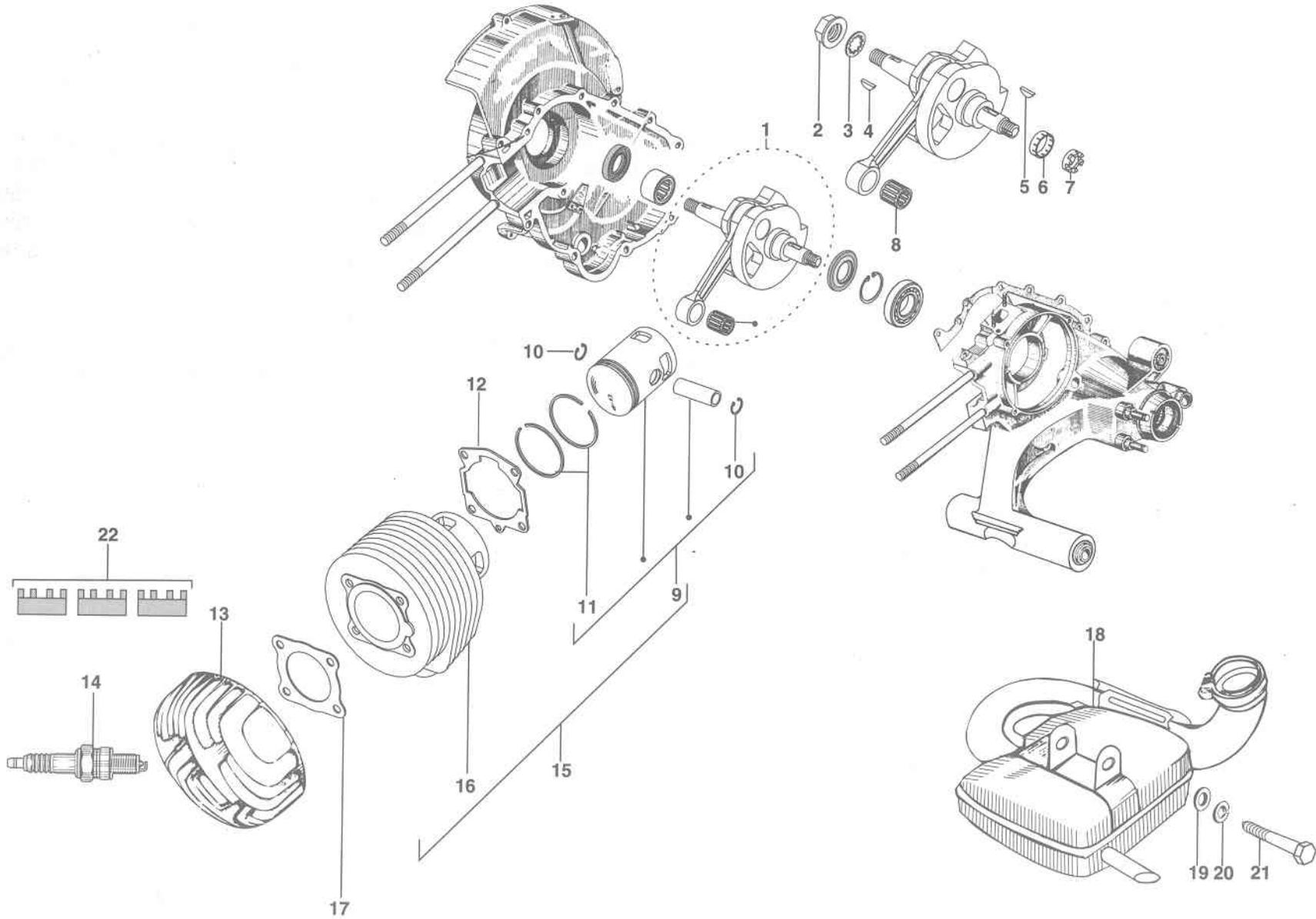


TABLE 2 CRANK SHAFT - CYLINDER - PISTON - WRIST PIN - RING ASSY. - SILENCER

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Crank shaft assy.*	1	C-3721374	16	Cylinder block	1	C-0721662
2	Nut securing flywheel magneto	1	S-21112	17	Cyl. head packing (0.2 mm)	1	C-4709830
3	Lock washer	1	C-4709338	18	Silencer assy. (Muffler Comp.)	1	C-4727207
4	Key	1	267	19	Plain washer	1	PRS4-1333
5	Key	1	97	20	Spring washer	1	S-16410
6	Lock washer	1	22313	21	Silencer bolt	1	C-4718148
7	Ring nut	1	20375	22	Damping pad for cyl. head	3	244355
8	Roller cage	1	93233				
	Roller cage grade I	1	93233/1				
	Roller cage grade II	1	93233/2				
	Roller cage grade III	1	93233/3				
	Roller cage grade IV	1	93233/4				
9	Piston, wrist pin, ring assy. (std.)	1	C-4721339				
	Piston, wrist pin, ring assy. (1st o/s)	1	C-4721340				
	Piston, wrist pin, ring assy. (2nd o/s)	1	C-4721341				
	Piston, wrist pin, ring assy. (3rd o/s)	1	C-4721342				
10	Circlip for wrist pin	2	S-6615				
11	Piston ring (normal)	2	C-4721227				
	Piston ring (1st o/s)	2	C-4721344				
	Piston ring (2nd o/s)	2	C-4721345				
	Piston ring (3rd o/s)	2	C-4721346				
12	Packing, Cyl. Block & C/Case (Al.)	1	C-4721234				
13	Cylinder head	1	C-2721660				
14	Spark plug (RN9YC)	1	C-4714878/RC				
	Spark plug (WR8DC)**	1	C-4727379M				
15	Cyl., piston, wrist pin, ring assy.	1	C-4727317				

* - With roller cage (93233), ** - Applicable for vehicles produced after Chassis No. MD7CG84A773102001

TABLE - 3
CLUTCH-AUTOMATIC OIL MIXER

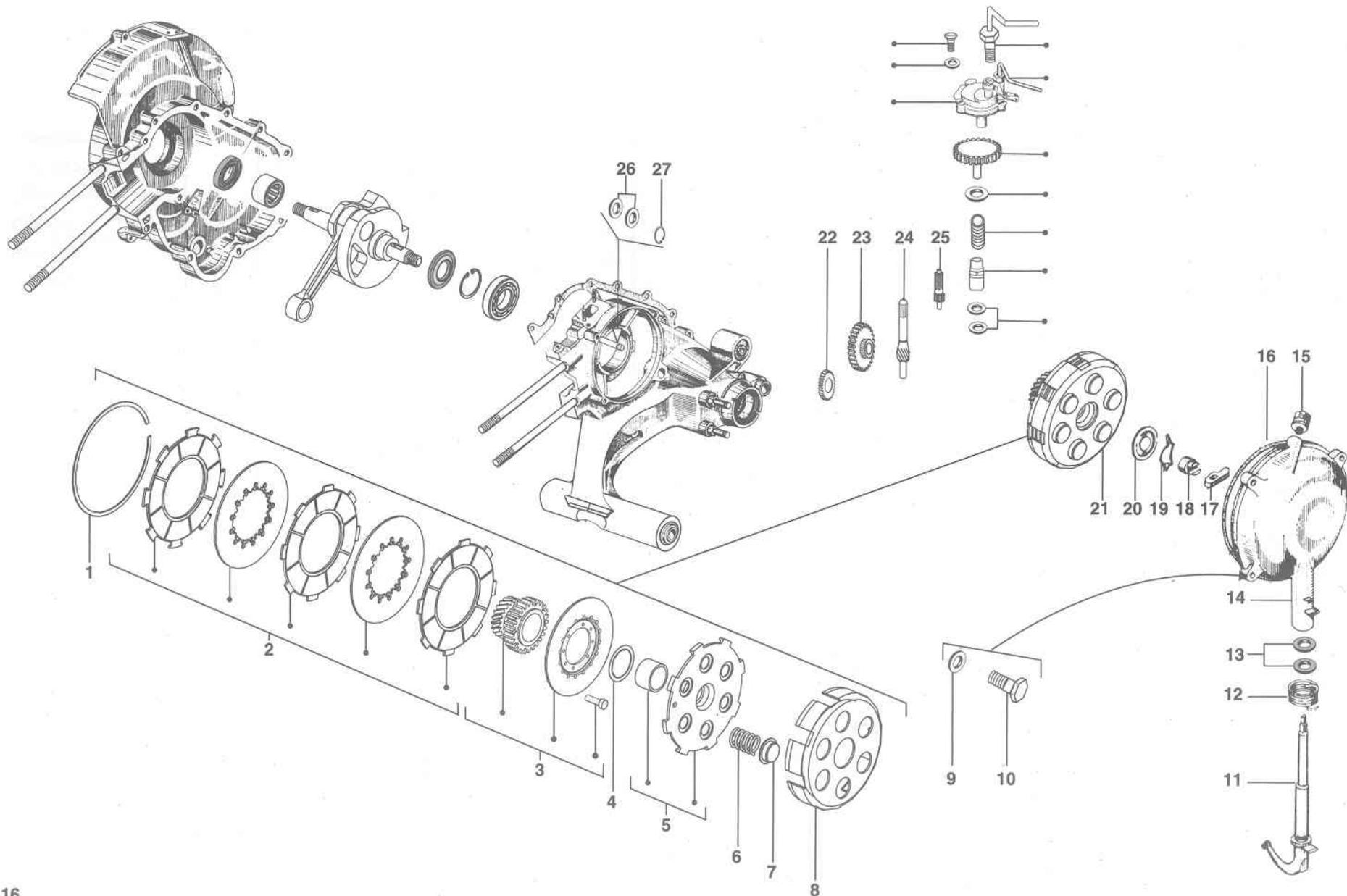


TABLE 3 CLUTCH - AUTOMATIC OIL MIXER

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Circlip	1	38477	25	Sprocket gear Small	1	C-3723691
2	Drive plate kit	1	C-4712751	26	Washer	2	133223
3	Engine gear assy.	1	C-4712330	27	Circlip	1	S-6408
4	Stop washer	1	59109				
5	Clutch bush assy.	1	159853				
6	Spring	7	C-4723366				
7	Cap	7	21868				
8	Clutch case (box)	1	245829				
9	Curved washer	3	S-6976				
10	Bolt	3	S-31091				
11	Outer lever	1	97984				
12	Spring	1	46740				
13	Packing	2	S-6708				
14	Clutch cover	1	50100				
15	Breather assy.	1	19301				
16	Packing	1	17781				
17	Inner lever	1	83806				
18	Actuating pad	1	89858				
19	Retainer ring	1	14457				
20	Pressure plate	1	215809				
21	Clutch assy.	1	C-3712329				
22	Mixer control gear	1	287038				
23	Gear assy.	1	236402				
24	Sprocket gear Big	1	C-3723690				

TABLE - 4 GEAR GROUP

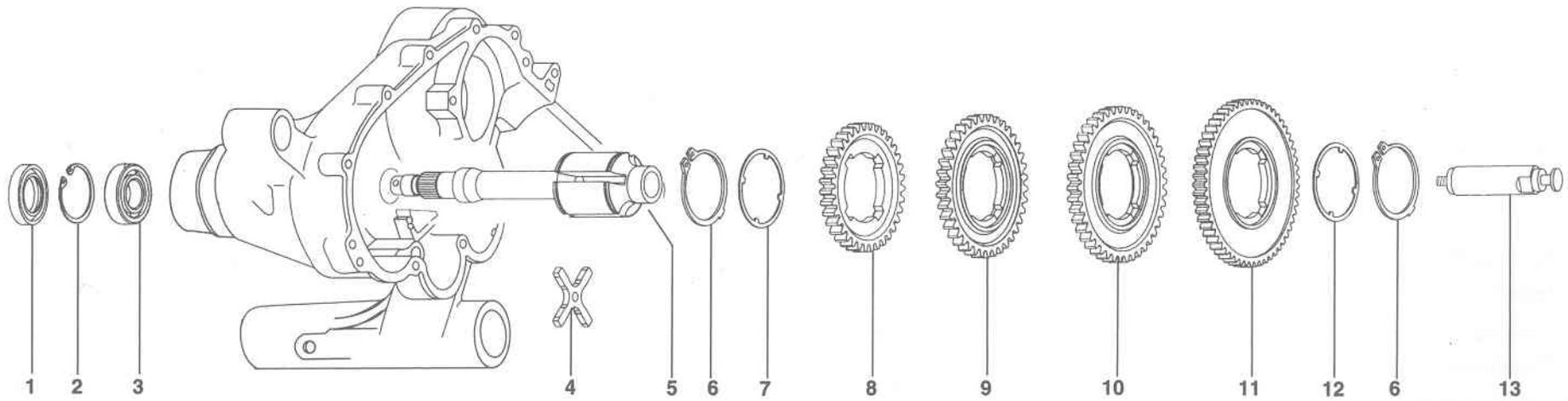


TABLE 4

GEAR GROUP

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Oil seal	1	S-8714/1				
2	Circlip	1	S-6647				
3	Bearing	1	434735				
4	Selector spider	1	223225				
5	Drive shaft	1	C-1727158				
6	Circlip	2	S-9101				
7	Shoulder washer (std.)	1	111996				
8	4th gear	1	223234/M1				
9	3rd gear	1	223233/M1				
10	2nd gear	1	152805/M1				
11	1st gear	1	223231/M1				
12	Shoulder washer (1st o/s)	1	112008				
	Shoulder washer (2nd o/s)	1	112009				
	Shoulder washer (3rd o/s)	1	112010				
	Shoulder washer (4th o/s)	1	112011				
13	Gear control rod	1	223232				

TABLE - 5
SPRING GEAR-KICK STARTER

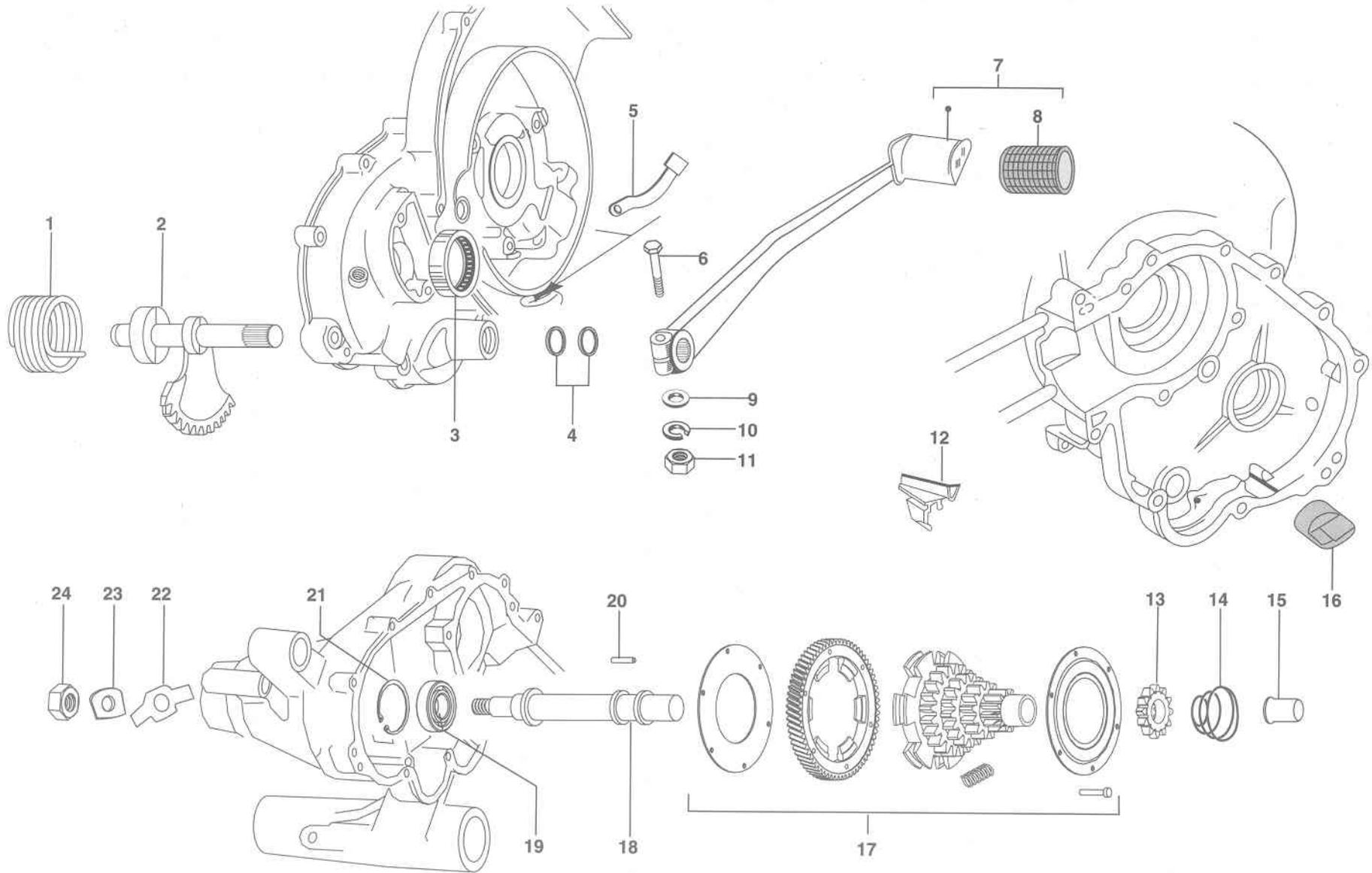


TABLE 5		SPRING GEAR - KICK STARTER					
Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Lever return spring	1	C-4706411				
2	Starter sector	1	148571				
3	DC roller bearing	1	106956				
4	Rubber washer	2	S-6721				
5	Plate for gear change cable	1	82385				
6	Kick lever securing bolt	1	C-4706412				
7	Kick starter lever with sleeve	1	147980				
8	Protective sleeve	1	241004				
9	Plain washer	1	S-3038				
10	Spring washer	1	S-16408				
11	Nut	1	S-20008				
12	Oil conveyor rib	1	146129				
13	Starter gear	1	113526				
14	Spring for starter gear	1	139100				
15	Bearing shell for cluster gear	1	174514				
16	Buffer	2	178338				
17	Spring gear assy.	1	174735				
18	Gear cluster shaft	1	C-3723491				
19	Ball bearing	1	30209				
20	Roller	21	2457				
21	Circlip	1	S-6642				
22	Stop washer	1	C-4723490				
23	Plain washer	1	C-4723637				
24	Pin securing nut	1	S-15231				

TABLE - 6
GEAR SELECTOR

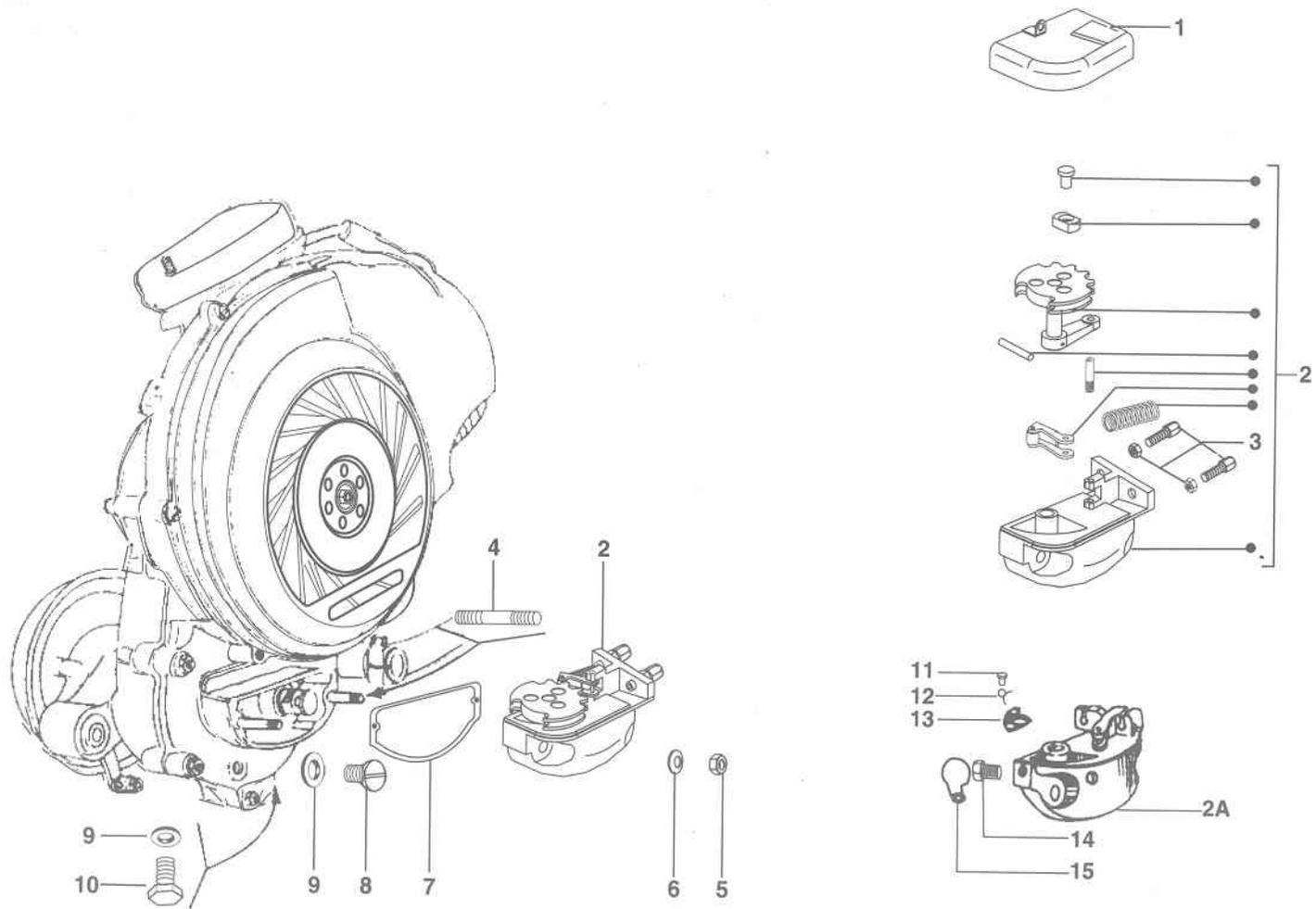


TABLE 6				GEAR SELECTOR			
Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Selector bracket cover	1	138865				
2	Gear control assy.	1	C-4723135				
2A	Gear control Bracket assy. With Neutral Switch	1	C-3718617				
3	Adjusting screw with Nut	2	158495				
4	Stud	2	S-11288/1				
5	Nut	2	S-20107				
6	Curved washer	2	S-6977				
7	Packing	1	47162				
8	Oil filler plug	1	S-30280				
9	Packing	2	397/1				
10	Oil drain cap	1	138345				
11	Pivot screw*	1	C-4712744				
12	Spring neutral switch*	1	188778				
13	Neutral switch*	1	189130				
14	Bush*	1	188776				
15	Rubber cap for switch*	1	217421				

* - Used with gear control bracket PIN C-3718617

TABLE - 7 FLY WHEEL MAGNETO

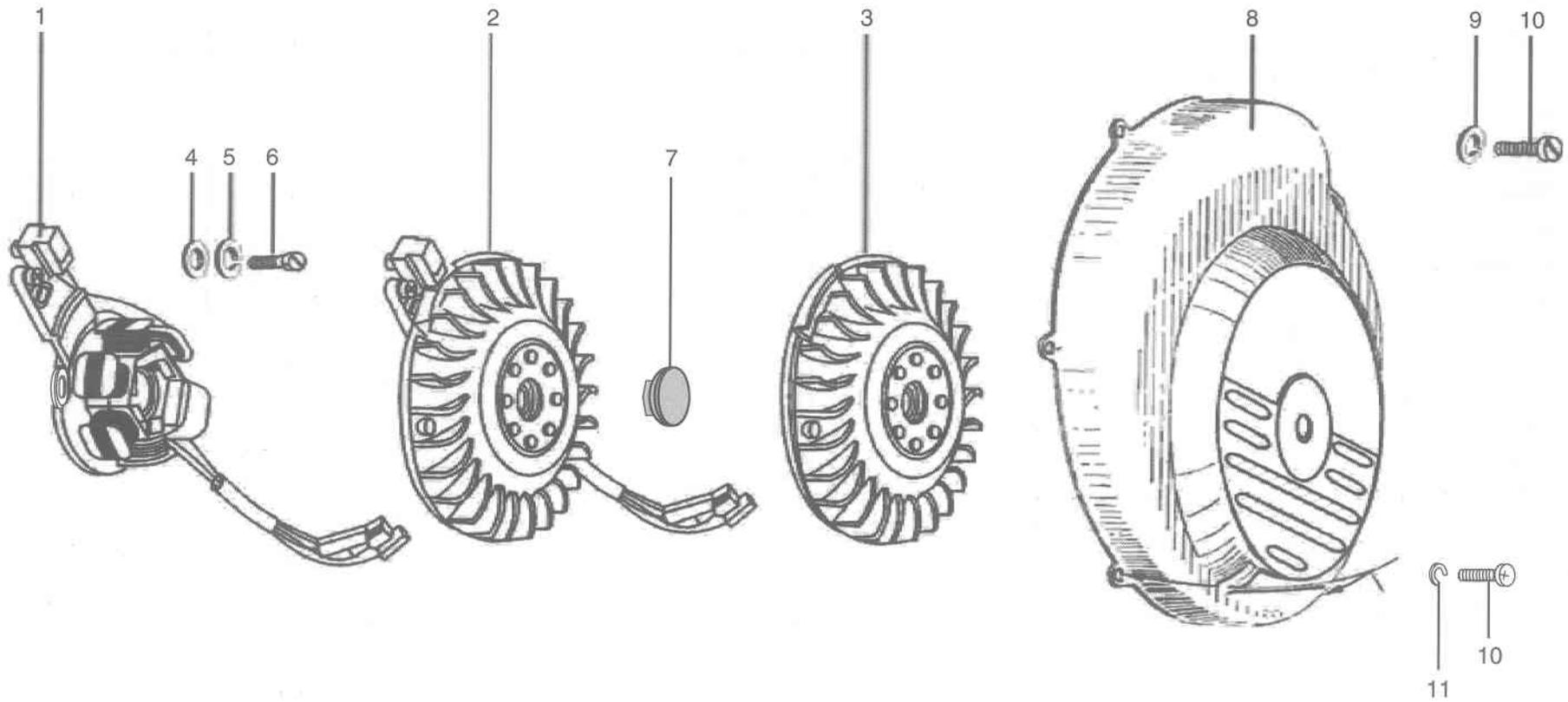


TABLE 7		FLYWHEEL MAGNETO					
Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Back plate assy.	1	C-2721803				
	Back plate assy. (New) +	1	C-4707475				
2	Flywheel magneto assy.	1	C-2721802				
	Flywheel magneto assy. (New) +	1	C-4707474				
3	Rotor with fan	1	C-2721273				
	Rotor with fan (New) +	1	C-3704442				
4	Plain washer	4*	C-4727204				
5	Wave washer	4*	S-6965				
6	Back plate sec. screw	4*	C-4706727				
7	Flywheel cap	1	C-4723108				
8	Fan cover (Chrome Plated)	1	C-4727195				
9	Wave washer	2	78307				
10	Cover securing screw	4	S-15946				
11	Spring washer	2	S-16406				

+ -Applicable for vehicles produced after Chassis No. MD7CG84A773102001 * - Qty 3 Nos to be used with new magneto

TABLE - 8
CARBURETTOR - AIR CLEANER

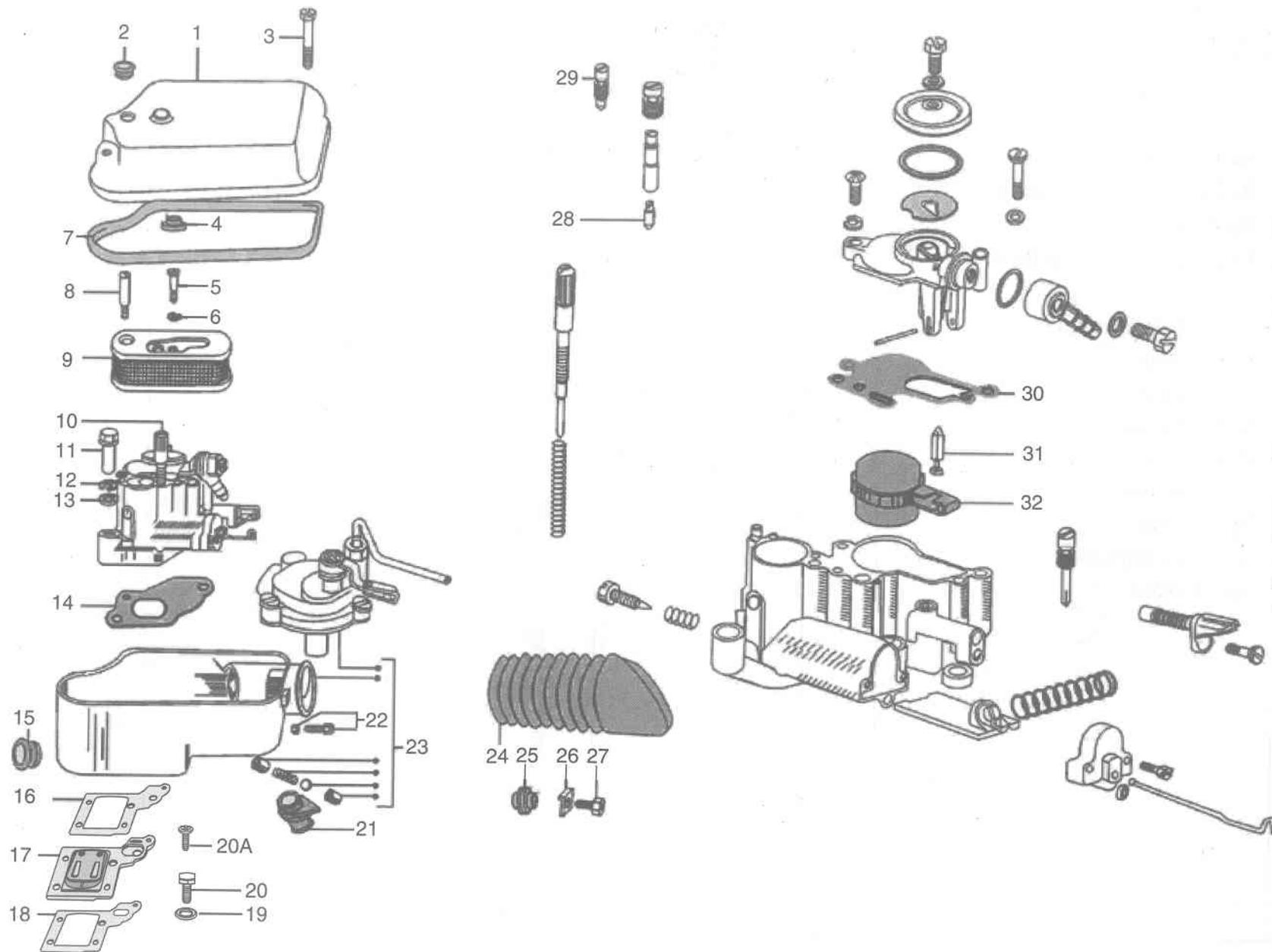


TABLE 8		CARBURETTOR - AIR CLEANER					
Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Air cleaner cover	1	239030	23	Air cleaner box assy.	1	C-3723686
2	Plug	1	87975	24	Bellow	1	181476
3	Cover securing screw	2	235747	25	Grommet for oil pipe	1	113059
4	Packing for idling screw	1	58364	26	Lock plate	1	146087
5	Screw for securing air cleaner	1	S-14436	27	Screw	1	146086
6	Spring washer	1	S-16405	28	Main jet 94	1	C-4709142
7	Beading air cleaner	1	58853/ 239049	29	Slow running jet 40/130	1	C-4709819
8	Screw for securing air cleaner	1	S-14743	30	Packing	1	150131
9	Air Filter assy.	1	C-4721983	31	Needle	1	C-1721196/1
10	Carburettor assy.	1	C-1723127	32	Float	1	85293
11	Bolt for sec. carburettor	2	49542				
12	Spring washer	2	S-16409				
13	Plain washer	2	S-13762				
14	Packing between Carb. & AC box	1	C-4718681				
15	Plug	1	C-4707995				
16	Packing between AC box & reed valve	1	C-4723698				
17	Reed Valve	1	C-3723695				
18	Packing between C/Case & Reed valve	1	C-4723692				
19	Curved Washer	2	S-6976				
20	Screw for Reed Valve Mtg.	2	S-15946				
20A	Screw for Reed Valve Mtg. M4x20	1	C-4723699				
21	Grommet	1	113060				
22	Adjuster screw for throttle cable with Nut	1	C-4718070				

TABLE - 9
FUEL TANK - FUEL COCK - OIL TANK

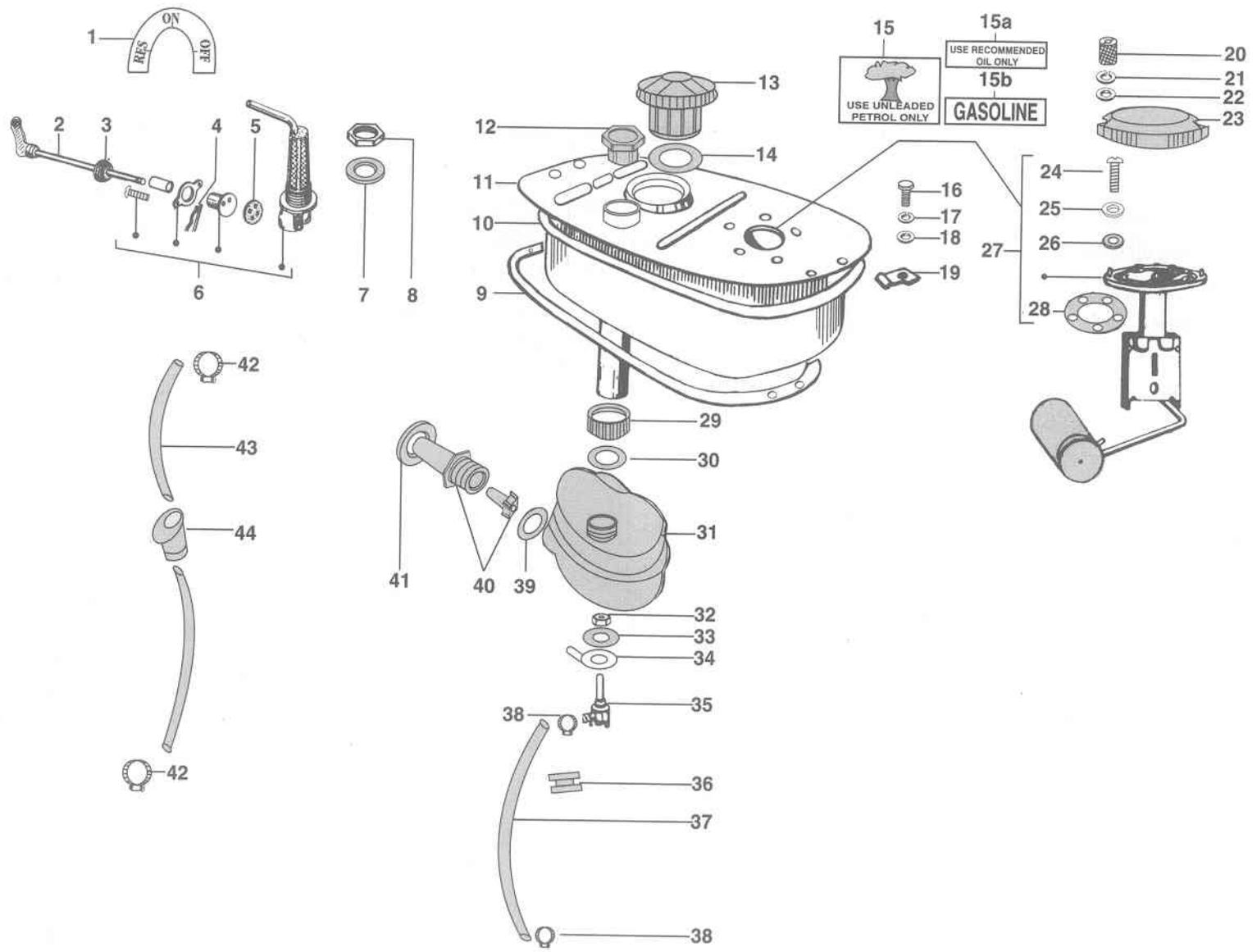


TABLE 9 FUEL TANK - FUEL COCK - OIL TANK							
Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Sticker for fuel ON, OFF & RES.	1	C-4710589	25	Plain washer	5	S-3055
2	Fuel cock rod	1	103202	26	Nylon washer	5	C-4703147
3	Packing for F.C. rod	1	194631	27	Float unit kit	1	C-4723205
4	Spring clip	1	15467	28	Rubber gasket	1	C-3703146
5	Gasket Four hole - Fuel cock	1	414779	29	Ring nut	1	156490
6	Fuel cock assy	1	226565/1	30	Packing	1	156491
7	Gasket - fuel cock	1	139933	31	Oil tank	1	137353
8	Fuel cock sec. nut	1	138935	32	Nut	1	S-21210
9	Gasket fuel tank	1	159804	33	Packing	1	156039
10	Fuel tank cover beading	1	C-4705706	34	Washer	1	245451
11	Fuel tank assy.	1	C-4723019	35	Connector oil tank	1	156038
12	Oil tank plug	1	102585	36	Grommet for oil pipe	1	15478
13	Fuel tank cap	1	C-3723162	37	Oil tube	1	104294
14	Packing fuel tank cap	1	C-4723161		Oil tube (long)	1	C-4727446
15	Sticker 'Unleaded Petrol Only'	1	C-4718768	38	Hose clamp	2	C-4718676
15A	Sticker (Use recommended Oil)	1	C-4718769	39	Packing	1	102587
15B	Sticker Gasoline	1	C-4727378	40	Bowl complete	1	155526
16	Bolt	2	S-31118	41	Packing	1	102586
17	Spring washer	2	S-16408	42	Hose clamp for fuel pipe	2	C-4712520
18	Plain washer	2	S-3058	43	Fuel pipe	1	104293
19	Clip for holding FG wire	1	C-4709202		Fuel pipe (long)	1	C-4727445
20	Nut knurling	2	C-4709383		Fuel pipe-EPA-2008*	1	C-4727731
21	Spring washer	2	S-16404	44	Grommet	1	84262
22	Plain washer	2	S-3054				
23	Cap for float unit	1	C-3709164				
24	Screw	5	S-30387				

+ -Applicable for vehicles produced after Chassis No. MD7CG84A773102001, * -Applicable for vehicles produced after Chassis No. MD7CG84A283111593

TABLE - 10
REAR BRAKE DRUM

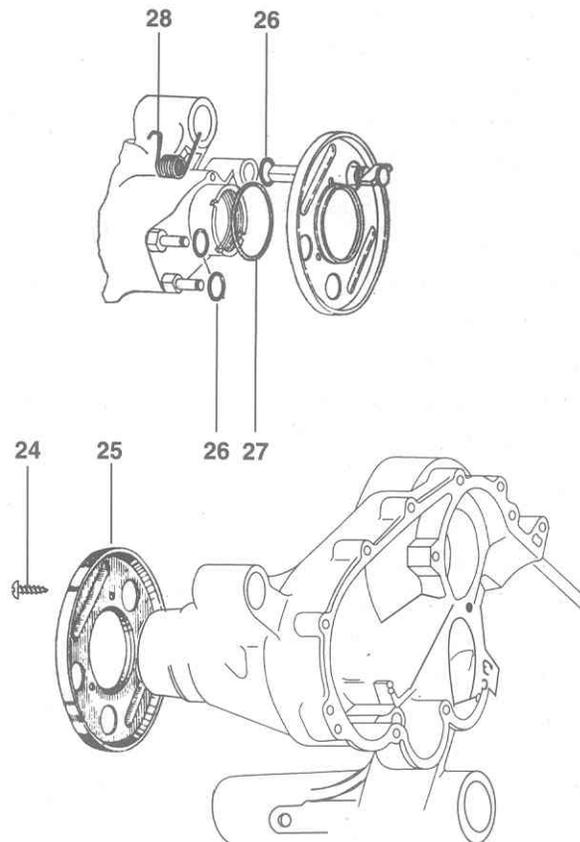
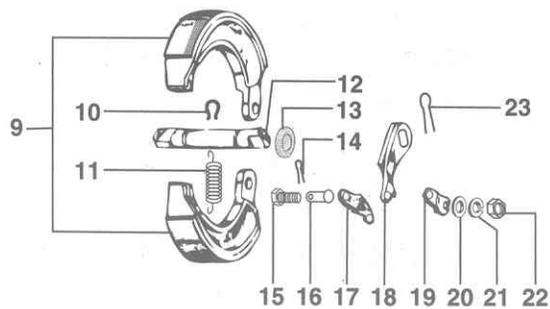
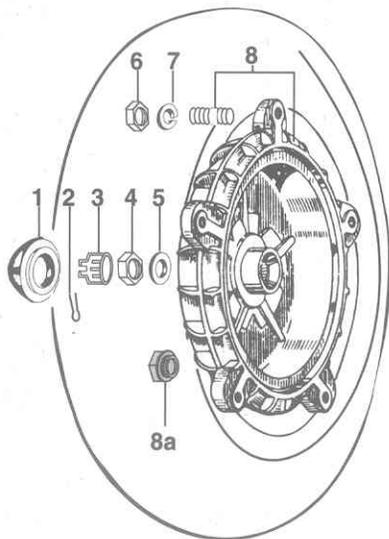


TABLE 10
REAR BRAKE DRUM

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Brake drum cap	1	198015	24	Plate securing screw	3	121668
2	Split pin	1	S-12789	25	Dust cover	1	78482
3	Lock cap	1	194423	26	Packing for plate (small)	1	139433
4	Drum securing nut	1	194424	27	Packing for plate	1	78163
5	Washer	1	C-4727160	28	Lever return spring	1	78521
6	Nut	5	S-20108				
7	Spring washer	5	S-16408				
8	Brake drum assy	1	C-4723921				
8a	Plug for rear brake drum	1	C-4723935				
9	Brake jaw set	1	C-4721957				
10	Circlip	2	61				
11	Shoes return spring	1	78522				
12	Shaft for brake lever	1	78168				
13	Packing	2	S-6714				
14	Split pin	1	S-12761				
15	Brake cable securing bolt	1	S-15510				
16	Pin for plate	1	90306				
17	Plate	1	94779				
18	Lever	1	215572				
19	Brake plate	1	42047				
20	Cable securing washer	1	S-13940				
21	Spring washer	1	S-12539				
22	Cable securing nut	1	S-15317				
23	Split pin	1	S-3208				

TABLE - 11
STEERING COLUMN - MUDGUARD - FRONT HUB - CALIPER ASSY.

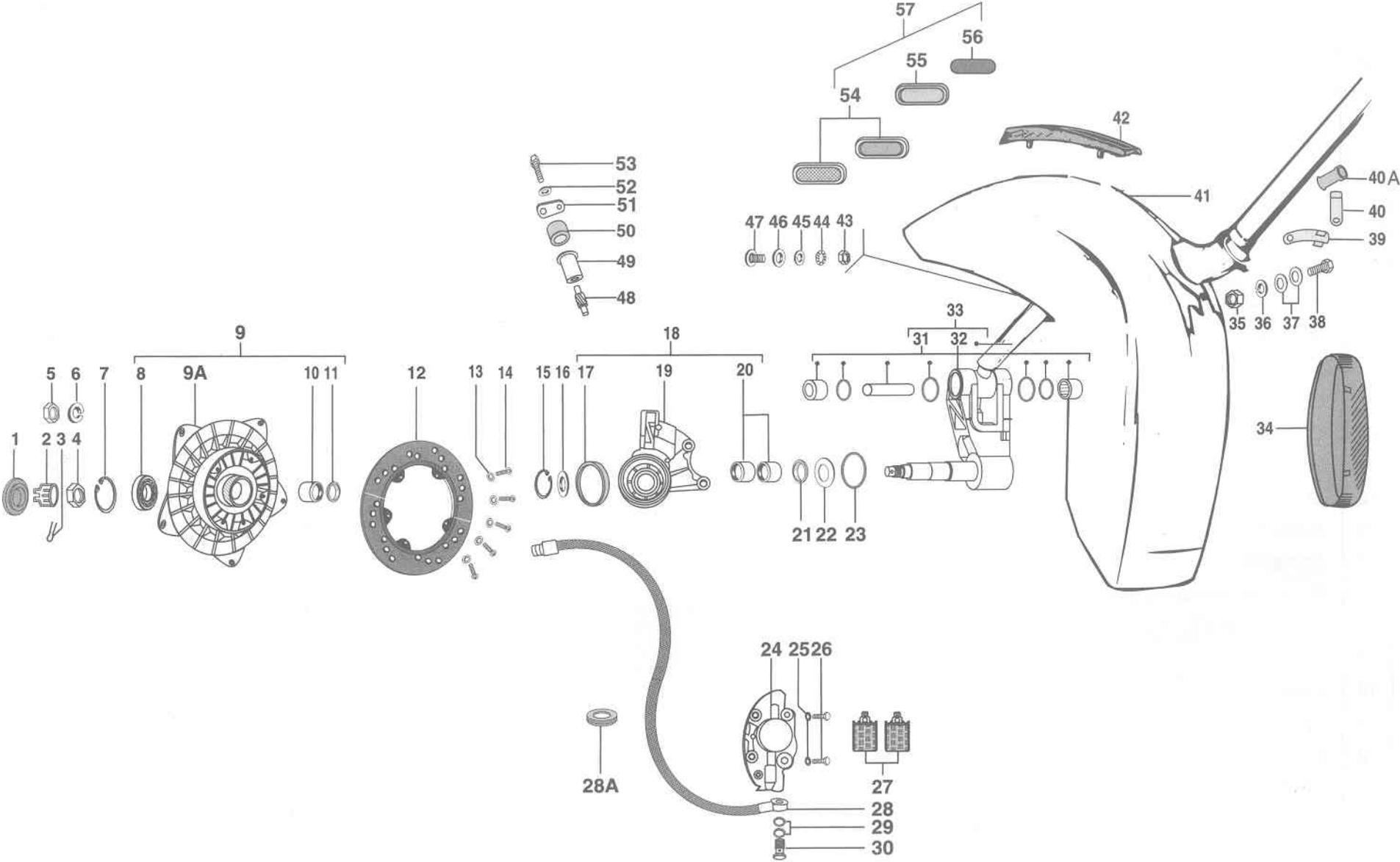


TABLE 11 STEERING COLUMN - MUDGUARD - FRONT HUB - CALIPER ASSY.

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Cap (plastic)	1	197983	29	Copper Washer	2	C-4721622
2	Cap (metal)	1	177609	30	Banjo Bolt	1	C-4721621
3	Split pin	1	S-12787	31	Mini suspension kit	1	D-1022
4	Nut	1	S-21114	32	Link front suspension	1	178051/A
5	Nut	5	S-20108	33	Steering column assy. with arm	1	216744/A
6	Spring washer	5	S-16408	34	Link cover	1	C-3721676
7	Circlip	1	S-6635	35	Nut	3	S-20106
8	Bearing	1	177610	36	Spring washer	3	S-16406
9	Front Hub Complete	1	C-4721636	37	Washer	6	S-13880
9A	Front Hub Assy.	1	C-3721413	38	Bolt	3	S-30050
10	D.C. roller bearing	1	177442	39	Clamp for hose	1	C-4723382
11	Oil seal	1	177443	40	Hose Clamp	1	C-4723387
12	Steel Disc	1	C-3721415	40A	Grommet hose fixing	1	C-4723394
13	Spring Washer	5	C-4721619	41	Mudguard Assy	1	C-1721729
14	Sph. Hd. Socket Screw (Disc Mtg.)	5	C-4721620	42	Crest	1	C-2727065
15	Circlip	1	S-6422	43	Nut	1	S-20105
16	Spacer	1	177414	44	Star washer	1	S-12528
17	Oil seal	1	177494	45	Plain washer	1	60201
18	Caliper Holder Plate with Bearing	1	C-4721637	46	Plain washer	1	S-6018
19	Caliper Holder Plate	1	C-1721412	47	Bolt	1	S-14467
20	D.C. roller bearing	2	177436	48	Speedo drive pinion	1	177508
21	Oil seal	1	177521	49	Pinion Support	1	C-4721611
22	Spacer	1	177445	50	Plug	1	C-4721623
23	Ring	1	177408	51	Securing Plate	1	C-4723099
24	Caliper Assy.	1	C-4723407	52	Washer for Securing Plate	1	S-3058
25	Star Washer (Caliper Mtg.)	2	S-12540	53	Bolt	1	S-31054
26	Hex Head Screw	2	C-4706499	54	Reflex reflector on mudguard	2	C-4727020
27	Disc Brake Pad	2	C-4721834	55	Base for reflex reflector	2	C-3727371
28	Hose Assy. - Braided	1	C-2723904	56	Foam tape for reflector	2	C-4727390
28A	Grommet for wire clip	1	C-4727398	57	Reflex reflector assy. front (Fiem make)*	2	C-4727736

*Applicable for vehicles produced after Chassis No. MD7CG84A183118468

TABLE - 12
SECURITY LOCK - FRONT & REAR SHOCK ABSORBER

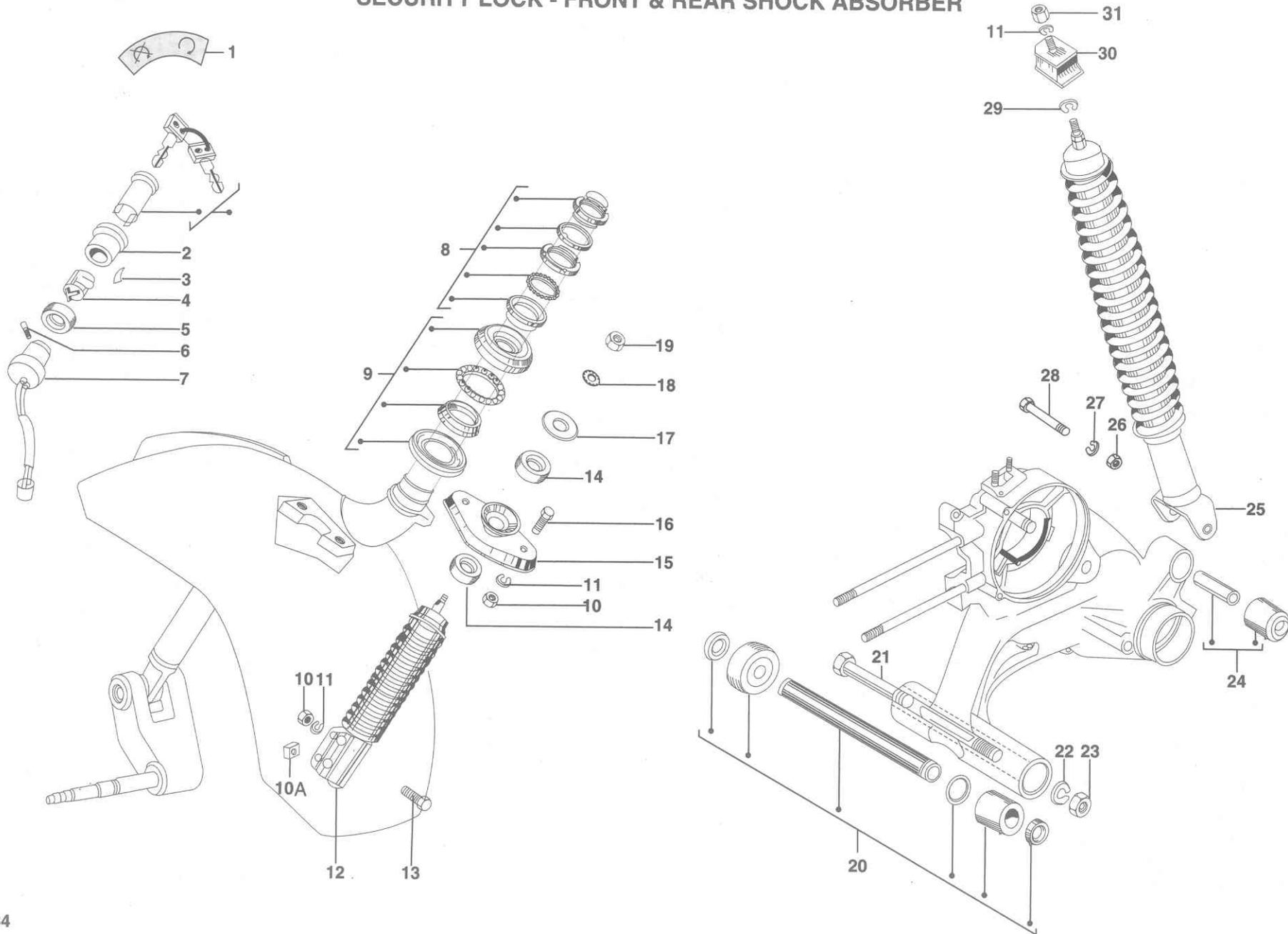


Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	On-Off sticker for ignition switch	1	C-4721911	24	Damper tube with buffer	1	D-1014
2	Housing (steering lock)	1	C-4710590	25	Rear shockabsorber	1	199338
3	Spring plate	1	178559	26	Nut	1	S-20210
4	Lock bar	1	178562	27	Spring washer	1	S-16410
5	Gasket	1	C-4712287	28	Bolt Rear Shocker Mtg. (Bitubo Shocker)	1	C-4721525
6	Screw	1	S-18515		Bolt Rear Shocker Mtg. (Normal Shocker)	1	S-30102
7	Ignition switch	1	C-4718579	29	Spring washer	1	S-16409
8	Upper ball cage set	1	153025	30	Spring support	1	60536
9	Lower ball cage set	1	153024	31	Nut	1	S-20008
10	Nut	3	S-20108				
10A	Square Nut	1	C-4721635				
11	Spring washer	5	S-16408				
12	Front shockabsorber (Chromo Plated)	1	C-3727649				
13	Bolt	2	C-4721524				
14	Upper buffer	2	174085				
15	Upper plate	1	174806				
16	Bolt	2	S-31118				
17	Upper washer	1	174088				
18	Spring washer	1	S-12535				
19	Nut	1	S-21210				
20	Engine mtg. buffer & tube kit	1	C-4721921				
21	Bolt	1	81803				
22	Spring washer	1	S-16414				
23	Nut	1	S-21214				

TABLE - 13 FRAME - AIR FILTER - HT COIL

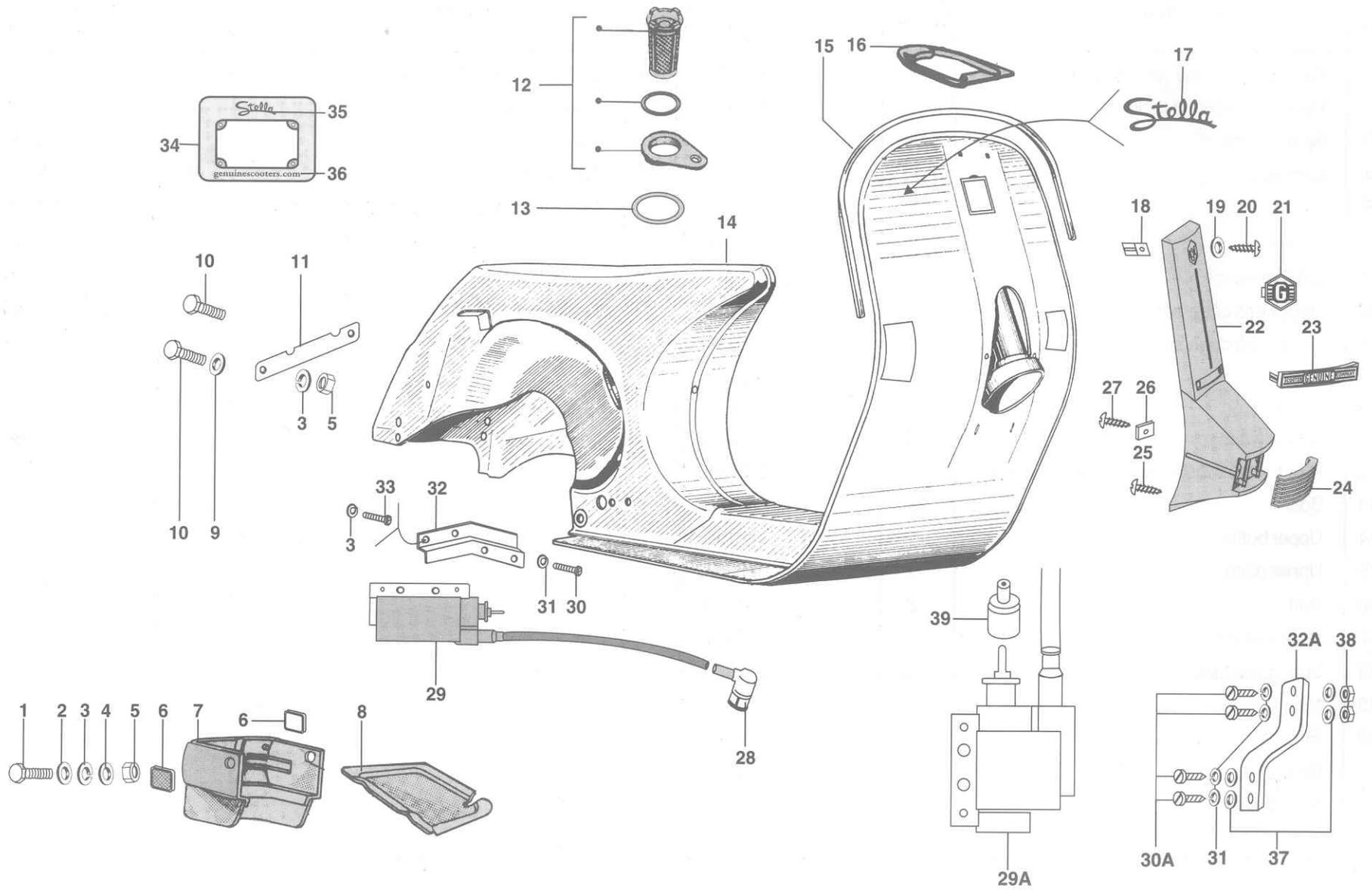


TABLE 13
FRAME - AIR FILTER - H. T. COIL

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Bolt for mtg. rear protection of frame	2	S-31089	23	Name Plate for Stg.col.cover	1	C-3727203
2	Plain washer	2	S-3056	24	Grill	1	C-3727067
3	Spring washer	8	S-16406	25	Screw for grill	2	S-9000
4	Cup washer	2	C-4710872	26	Nut (plate)	2	183774
5	Nut	6	S-20106	27	Self tapping screw	2	C-4703383
6	Reflex reflector for RPF	2	C-4727021	28	Noise suppressor cap	1	192371
7	Rear protection of frame	1	227109		Noise suppressor cap +	1	C-3727391
8	Chassis seal cover	1	242092	29	H T Coil	1	C-3727225
9	Plain washer	4	C-4709303	29A	H T Coil (New) +	1	C-3723660
10	Bolt for number plate lower	4	C-4709304	30	Screw for H T Coil mtg.	2	S-15597
11	Reinforcement plate	1	C-4727156	30A	Screw for H T Coil mtg. (New) +	4	S-15856
12	Air filter comp. with plate	1	C-4718600	31	Spring washer	4	S-16405
13	Packing for support plate	1	C-4718094	32	H T Coil mtg. bracket	1	C-4723198
14	Frame primered	1	C-4727253	32A	H T Coil mtg. bracket (New) +	1	C-4709957
	Frame primered (New Electrical)+	1	C-4727696	33	Screw for bracket mtg.	2	S-8375
15	Wind shield beading	1	149943	34	Frame for License plate	1	C-3727389
16	Chassis terminal cover	1	C-3712871	35	Sticker "Stella" for frame	1	C-4727399
17	Name plate STELLA on wind shield	1	C-3727201	36	Sticker "Genuine Scooters" for frame	1	C-4727400
18	Plug	1	199190	37	Plain washer	4	S-3055
19	Plain washer	1	S-3055	38	Nut nylock	2	S-12112
20	Self tapping screw	1	C-4703383	39	Insulating cap	1	C-4700900
21	Badge on steering column cover	1	C-3727202				
22	Steering column cover	1	C-2723368				

+ -Applicable for vehicles produced after Chassis No. MD7CG84A773102001

TABLE 14

COWLS - GLOVE COMPARTMENT

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Screw	4	S-14726	25	Rubber spacer	2	195087
2	Lock washer	4	S-12528	26	Packing strip for RH cowl	1	C-4727150
3	Nut	8	S-20105	27	Cowl RH assy.	1	C-4714575
4	Packing for glove compartment	1	C-4727152	27A	Sound damping pad for engine cowl	1	227219
5	Spring for holding tool kit	1	12218	28	Tube for cowl	2	24041
6	Buffer	4	149908	29	Name plate 'Stella' (For Cowl LH & RH)	2	C-3727208
7	Washer	1	177835	30	Strip sec. rivet	2	S-18074
8	Stop plate	1	73260	31	Packing strip for LH cowl	1	C-4727151
9	Slide block (plastic)	1	C-2712149	32	Cowl LH assy.	1	C-4727250
10	Lock barrel set	1	179292	33	Cowl bush RH	1	C-4718641
11	Spring	1	73111				
12	Lever	1	178961				
13	Glove compartment with lid	1	C-2714431				
14	Glove compartment assy.*	1	C-2714432				
15	Hooking lever LH	1	178317				
16	Slide bush	2	178209				
17	Protection sheath	2	178689				
18	Hooking lever RH	1	178311				
19	Self tapping screw	4	S-8265				
20	Lock washer	4	S-12532				
21	Sponge washer	2	C-4703036				
22	Grommet	1	70286				
23	Grommet	1	156946				
24	Cowl bush LH	1	C-4718578				

* - With part fig. no. 6,7,8,9,11,12 & 13,

TABLE - 15
CENTRAL STAND - FOOT BOARD STRIPS - CENTER MAT

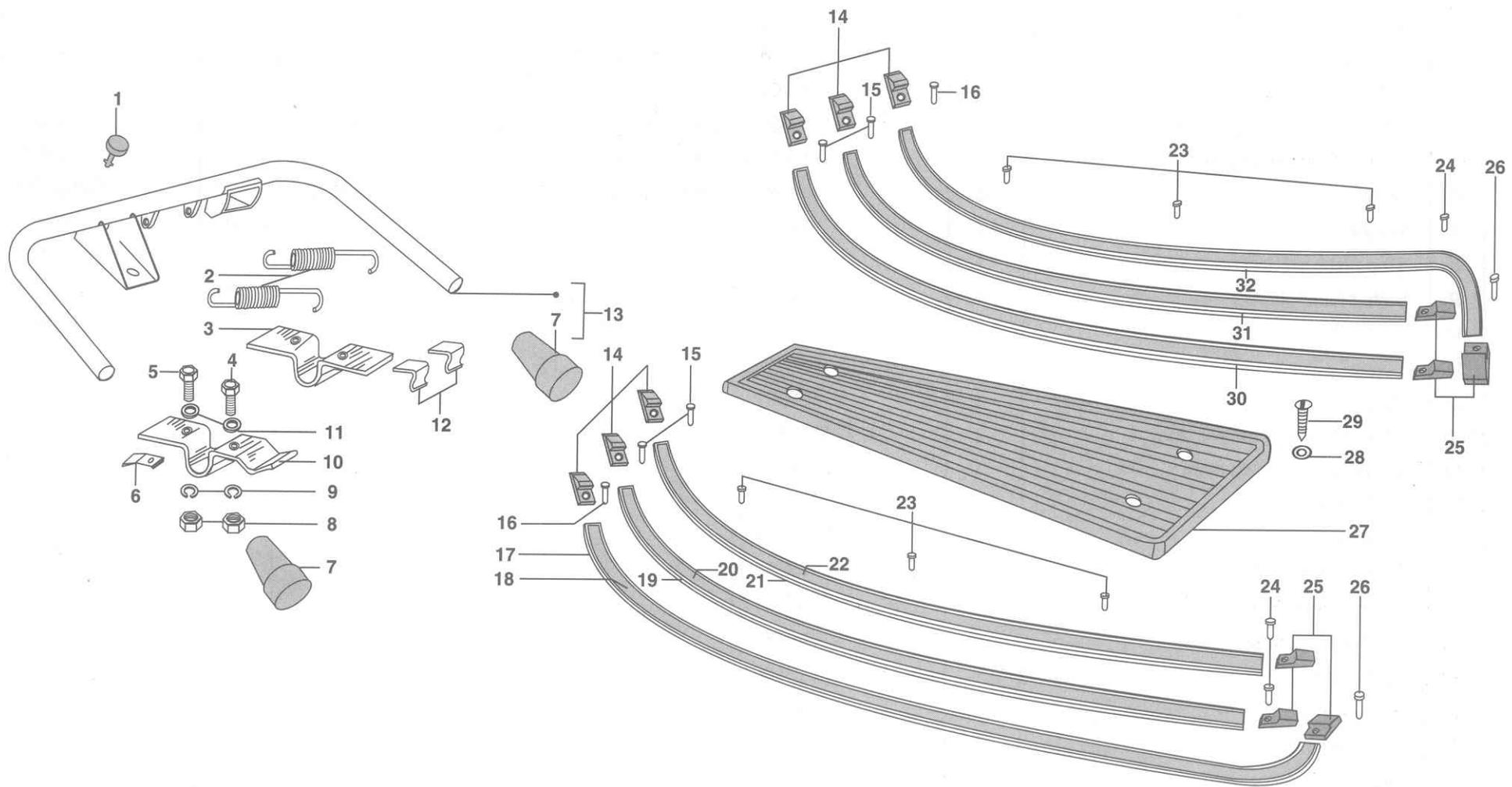


TABLE 15 CENTRAL STAND - FOOT BOARD STRIPS - CENTER MAT

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Buffer	1	C-4718675	25	Terminal pad profile	6	159828
2	Central spring	2	176444	26	Terminal pad rivet	2	S-10881
3	Bracket RH	1	176168	27	Centre mat	1	227019
4	Bolt	3	S-31089	28	Plain washer	4	S-3055
5	Bolt	1	S-31088	29	Screw for centre mat	4	S-8246
6	Spring plate	2	174880	30	Inner strip RH	1	182189
7	Stand pad	2	176166	31	Middle strip RH	1	182187
8	Nut	4	S-20006	32	Outer strip RH	1	182185
9	Spring washer	4	S-16406				
10	Bracket LH	1	176167				
11	Washer	4	S-3056				
12	Plate for spring	2	77252				
13	Central stand with pad*	1	C-2718577				
14	Terminal Pad Front	6	182174				
15	Terminal pad rivet	4	182144				
16	Rivet Profile strips	2	182302				
17	Outer strip LH	1	182186				
18	Outer rubber profile strip	2	182191				
19	Middle strip LH	1	182188				
20	Middle rubber profile strip	2	182192				
21	Inner strip LH	1	182190				
22	Inner rubber profile strip	2	182193				
23	Strip securing rivet	26	S-10805				
24	Inner strip securing rivet	4	S-10869				

* - With part fig. no. 1 & 7

TABLE - 16
WHEEL RIM - SPARE WHEEL COVER - TOOL KIT

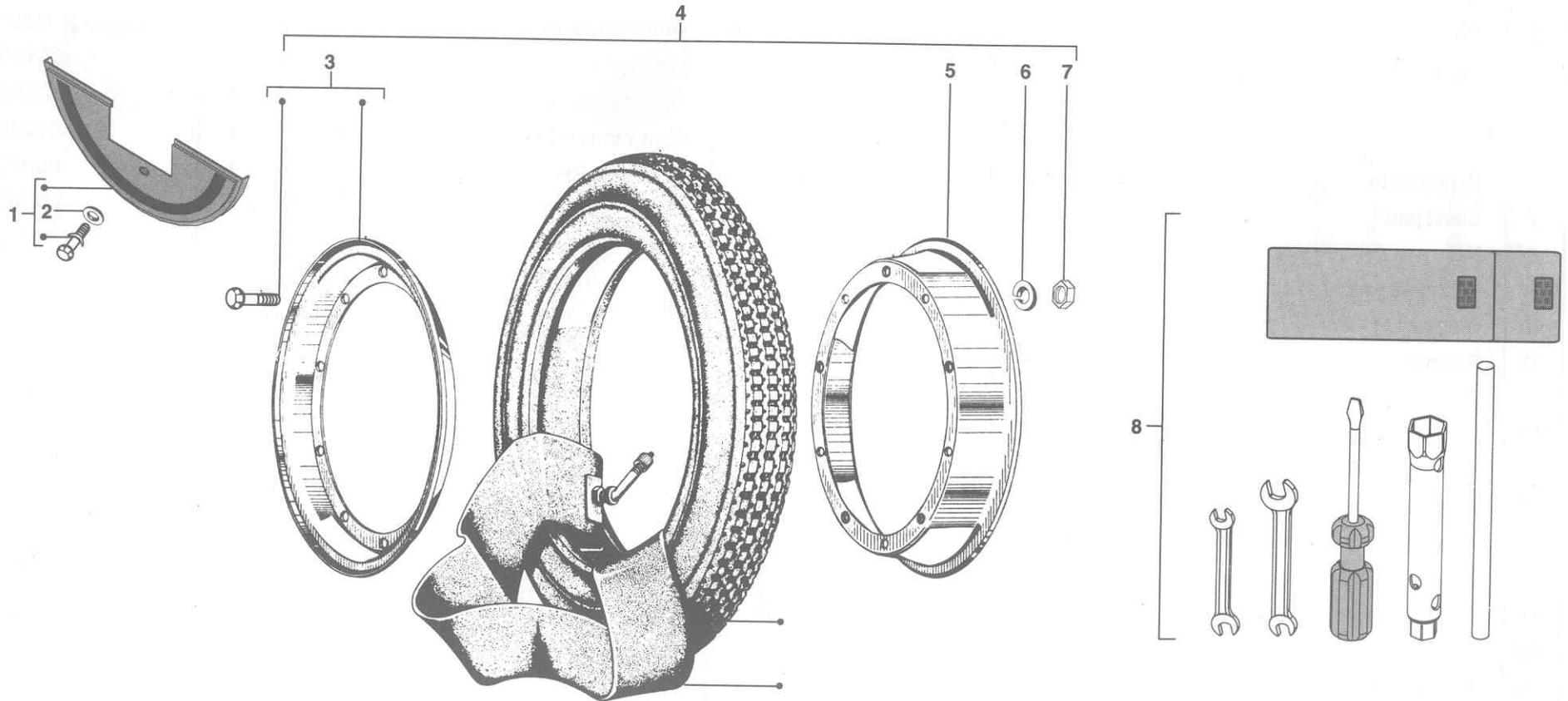


TABLE 16		WHEEL RIM - SPARE WHEEL COVER - TOOL KIT					
Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Spare wheel cover assy.	1	C-4712007				
2	Plain washer	1	S-3058				
3	Wheel flange assy.	3	C-2727193				
4	Wheel rim assy.	3	C-3727312				
5	Wheel rim	3	C-2727180				
6	Spring washer	17	S-16408				
7	Nut	17	S-20108				
8	Tool kit assy.	1	C-4714703				

TABLE - 17
 SPEEDOMETER - HANDLE BAR - MASTER CYLINDER ASSY.

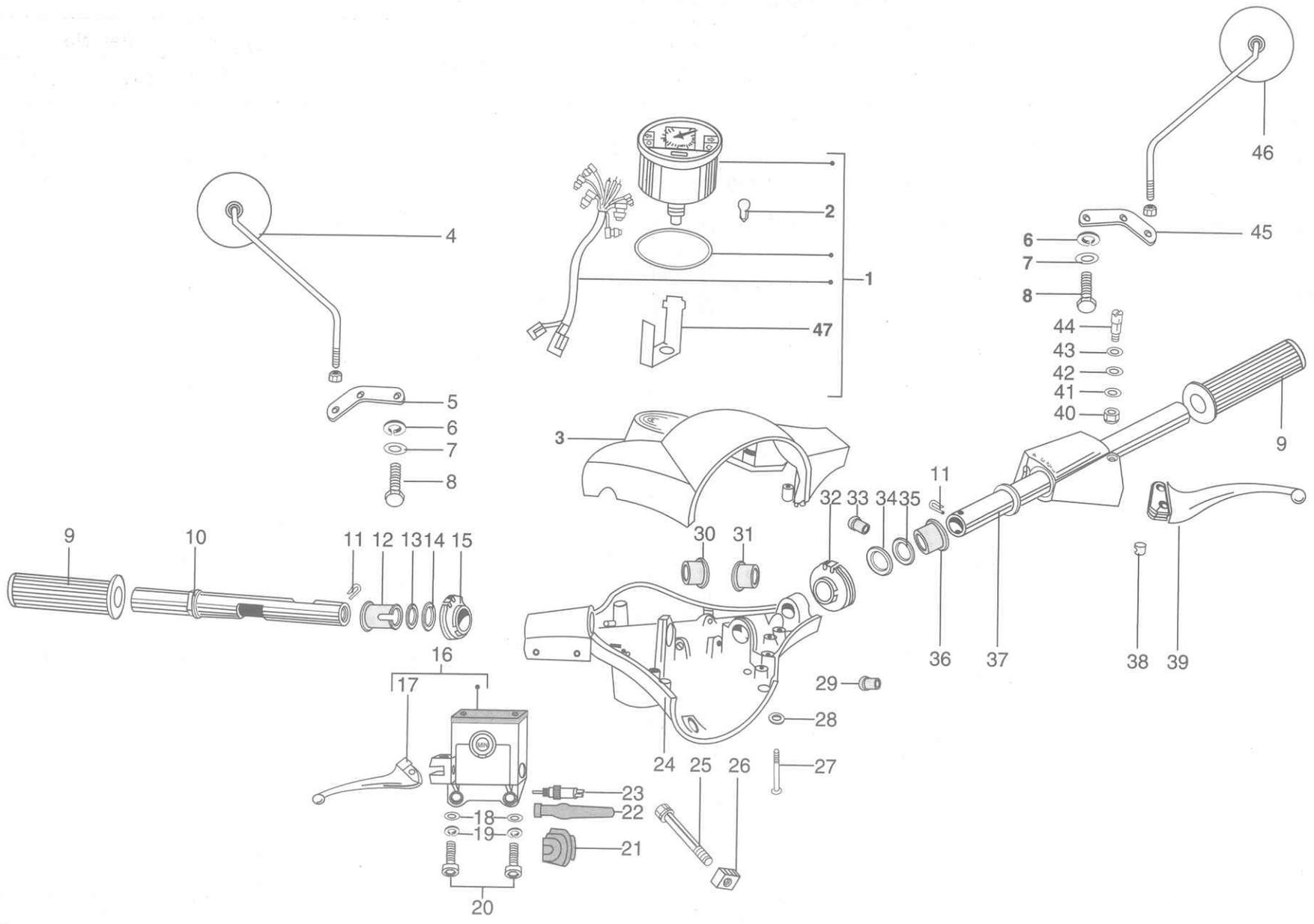


TABLE 17
SPEEDOMETER - HANDLE BAR - MASTER CYLINDER ASSY.

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Speedometer comp. with fuel gauge	1	C-2727220	22	Insulating Cap for Switch	1	C-4722375
	Speedometer comp. with fuel gauge & Neutral Switch	1	C-2727486	23	Front Brake Switch	1	C-4721648
	Speedometer comp. with fuel gauge & Neutral Switch (suit new head Lamp)+	1	C-4727729	24	Lower part of handle bar	1	C-4723415
2	Bulb for speedometer	6	164634	25	Bolt (st. column)	1	S-15542
3	Handle bar top	1	C-2723369	26	Nut	1	70620
	Handle bar top (Suit New Head Lamp) +	1	C-4727728	27	Screw	4	S-15835
4	Rear view Mirror RH ('E' mark)	1	C-2727073	28	Plain washer	4	S-3055
5	Mounting bkt. for Mirror RH	1	C-3727088	29	Cable cap for gear change	1	139913
6	Spring Washer	4	S-16408	30	Ring insert	1	C-4721942
7	Plain Washer	4	C-4721602	31	Ring insert brass (Gear sleeve inner)	1	C-4723004
8	Bolt for Mounting bkt.	4	S-31118	32	Gear pulley	1	139796
9	Twist grip	2	179833	33	Cable end cap	2	139912
	Twist grip +	2	C-4727730	34	Spring washer	1	101473
10	Throttle tube	1	C-4727395	35	Shim for gear sleeve	1	C-4721749
11	Spring clip	2	137267	36	Ring insert (Gear sleeve side outer)	1	C-4721746
12	Ring insert (Throttle side outer)	1	C-4721745	37	Gear sleeve with tube	1	C-3704468
13	Washer for throttle tube	1	C-4721941	38	Cable end cap for clutch	1	18699
14	Washer	1	101474	39	Clutch Lever	1	C-2714436
15	Throttle pulley	1	139797	40	Nut	1	S-12136
16	Master Cylinder Assy.	1	C-3721705	41	Plain washer	1	97733
17	Front brake lever	1	C-3727223	42	Plain washer	1	97734
18	Plain Washer	2	S-3058	43	Spring washer	1	17492M
19	Spring Washer	2	S-16408	44	Screw	1	150235
20	Screw Master Cyl. Mtg.	2	99882242000	45	Mounting bkt. for Mirror LH	1	C-3727087
21	Grommet Handle Bar	1	C-3721690	46	Rear view Mirror LH ('E' mark)	1	C-2727109
				47	Speedometer bracket	1	C-3727697

+ -Applicable for vehicles produced after Chassis No. MD7CG84A773102001

TABLE - 18 TRANSMISSION

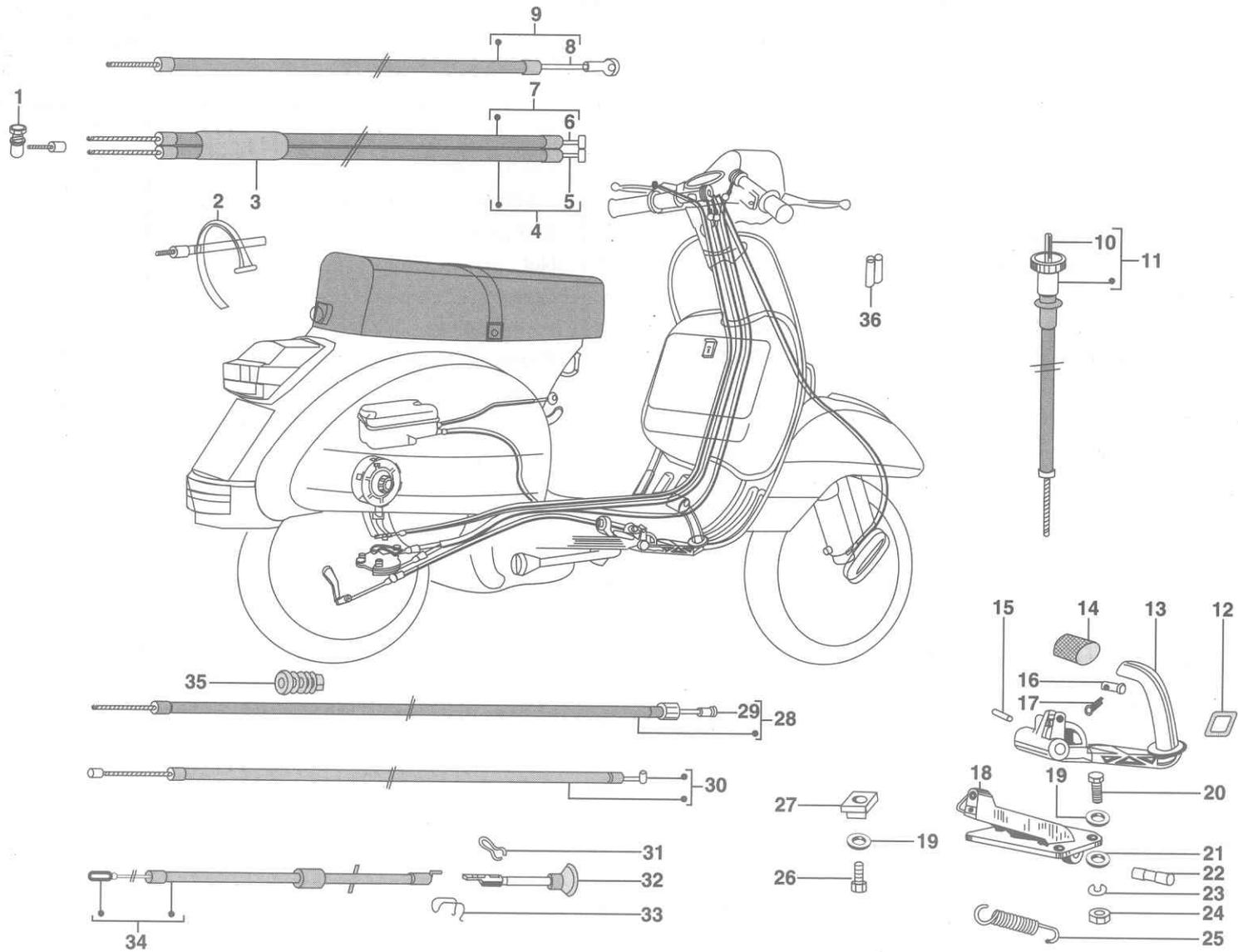


TABLE 18 TRANSMISSION

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Cable screw nipple	3	153198	25	Return spring for brake pedal	1	70994
2	Cable securing strap	1	145298	26	Bolt	1	S-31090
3	Protective sleeve	1	90541	27	Nut with cage	1	182872
4	Gear transmission assy. (long)	1	C-4709046	28	Clutch control cable assy.	1	C-4709049
5	Cable with terminal	1	139628	29	Clutch inner cable	1	175290
6	Cable with terminal	1	139622	30	Throttle control cable assy.	1	174827
7	Gear transmission assy.	1	C-4709048	31	Spring	1	50207
8	Rear brake inner cable	1	191803	32	Rod with knob	1	C-4710591
9	Rear brake cable assy.	1	191804	33	Spring for transmission fastening	1	183321
10	Speedometer inner cable	1	174160	34	Choke cable assy.	1	XC-4-24-608
11	Speedometer trasmission assy.	1	174161	35	Clutch cable protection	1	156401
12	Protection sheath	1	194380	36	Retainer cable hose	1	152210
13	Rear brake pedal	1	182049				
14	Rubber pad	1	182051				
15	Pin	1	S-8818				
16	Cable pin	1	71165				
17	Split pin	1	S-12761				
18	Bracket for rear brake pedal	1	138474				
19	Plain washer	3	S-3056				
20	Bolt	2	S-31091				
21	Washer	2	S-13880				
22	Pin	1	183124				
23	Spring washer	3	S-16406				
24	Nylock nut	2	C-4701940				

TABLE - 19
HORN - LIGHT SWITCH - HEAD LAMP - TAIL LAMP

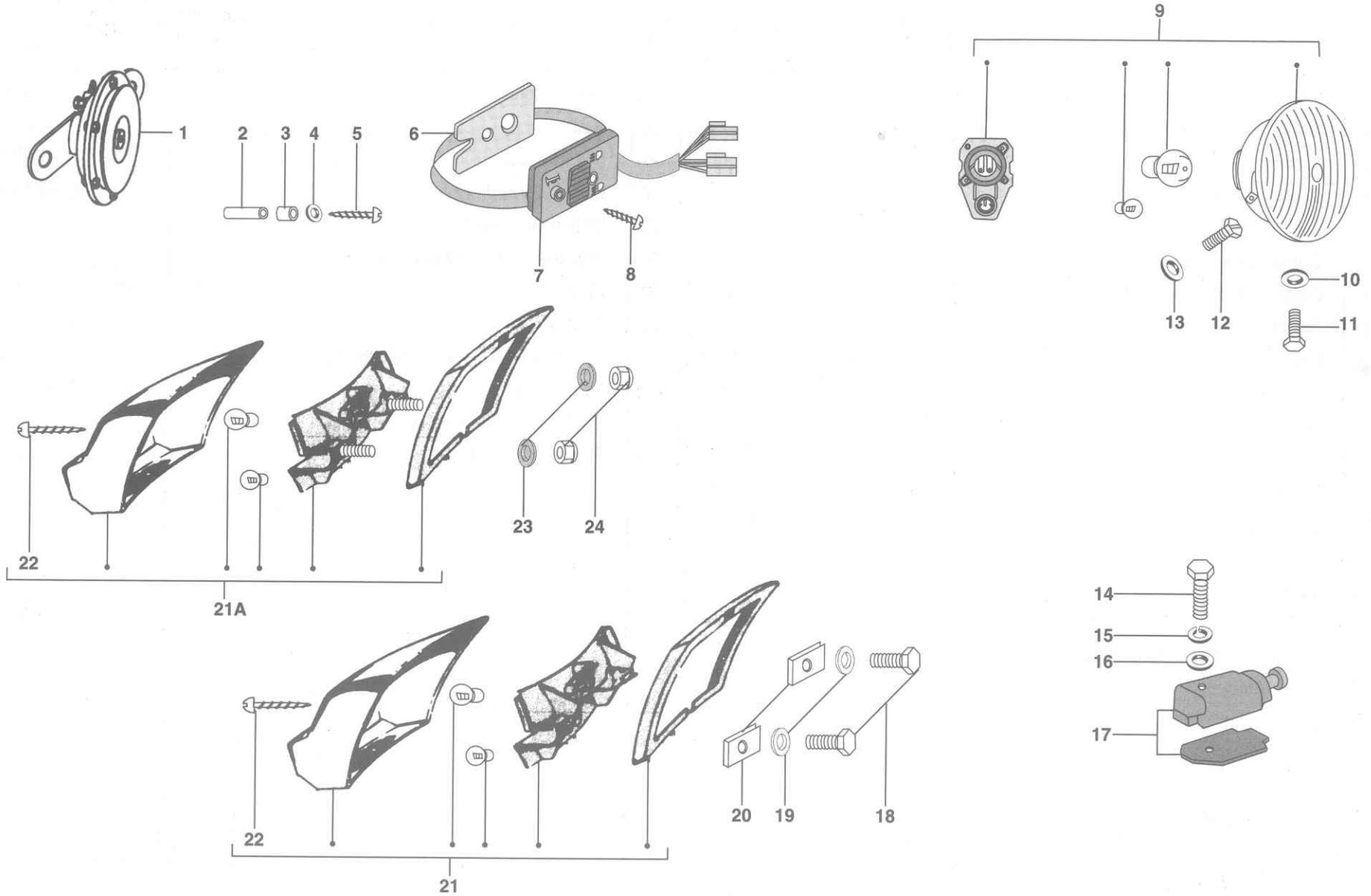


TABLE 19 HORN - LIGHT SWITCH - HEAD LAMP - TAIL LAMP

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Horn 12 Volt D.C.	1	264094		Tail lamp assy. DOT mark (Fiem Make)+	1	C-4727690
2	Bush	2	C-4718229	22	Screw	2	S-15884
3	Buffer	2	C-4718226	23	Nylon washer for Tail Lamp mtg.	2	C-4727377
4	Plain Washer	4	S-13763	24	Nut, flange 6mm	2	9405006000
5	Screw for horn mtg.	2	S-15729				
6	Insulator plate	1	C-4705712				
7	Light switch assy. *	1	C-3727291				
	Light switch assy. **	1	C-3727401				
8	Screw	1	S-18503				
9	Head lamp assy.	1	C-4727355				
	Head lamp assy. (with Halogen Bulb) +	1	C-4727689				
10	Plain washer	1	S-13769				
11	Screw	1	S-31027				
12	Screw	2	S-702				
13	Star washer	2	S-12532				
14	Bolt	1	S-31033				
15	Washer	1	S-16404				
16	Plain washer	1	S-3054				
17	Stop switch	1	181881				
18	Bolt for Tail Lamp mtg.	2	S-15932				
19	Washer for Tail Lamp mtg.	2	S-3056				
20	Plate for Tail Lamp mtg.	2	181909				
21	Tail lamp assy. (with Bulb) (Triom make) #	1	240706				
21A	Tail lamp assy. (with Bulb) (Fiem make) ##	1	C-4727354				

* - Applicable for vehicles produced prior to Chassis No. MD7CG84A933047190. ** - Applicable for vehicles produced after Chassis No. MD7CG84A933047190. + - Applicable for vehicles produced after Chassis No. MD7CG84A773102001
 # - Applicable for vehicles produced prior to Chassis No. MD7CG84A933044659. ## - Applicable for vehicles produced after Chassis No. MD7CG84A933044659.

TABLE - 20
REGULATOR - TURN SIGNAL LAMPS - BUZZER

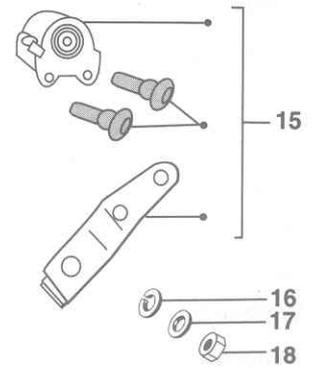
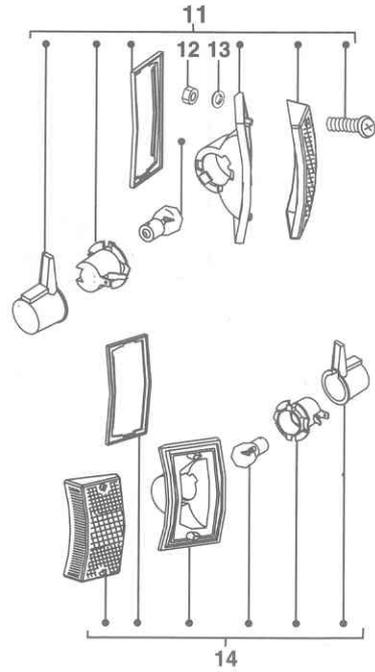
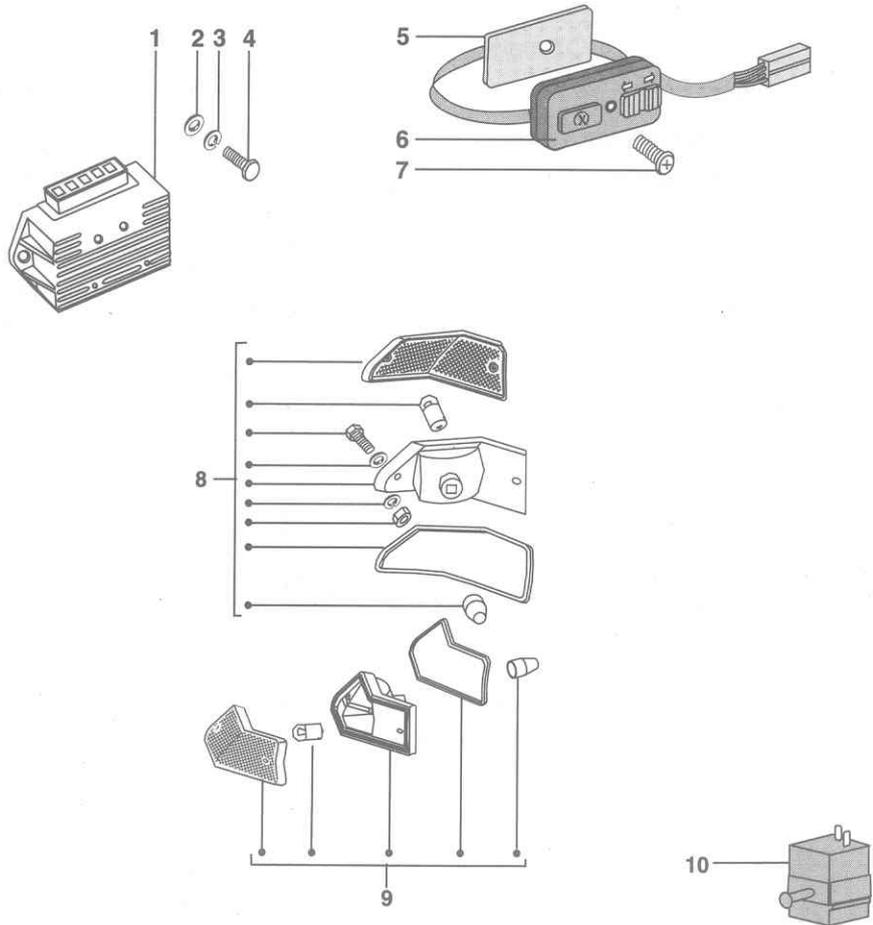


TABLE - 20		REGULATOR - TURN SIGNAL LAMPS - BUZZER					
Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Regulator	1	C-3710555				
2	Plain washer	2	S-3056				
3	Spring washer	2	S-16406				
4	Screw	2	S-8375				
5	Insulator plate	1	C-4705713				
6	Blinker switch with Engine kill switch	1	C-3727290				
7	Screw for blinker switch	1	S-18503				
8	Rear blinker LH	1	C-4727359				
	Rear blinker LH (DOT Mark)*	1	C-4727693				
9	Rear blinker RH	1	C-4727358				
	Rear blinker RH (DOT Mark)*	1	C-4727694				
10	DC Flasher with support	1	C-4727284				
11	Front blinker LH	1	C-4727356				
	Front blinker LH (DOT Mark)*	1	C-4727691				
12	Nut	4	S-20004				
13	Lock washer	4	S-12531				
14	Front blinker RH	1	C-4727357				
	Front blinker RH (DOT Mark)*	1	C-4727692				
15	Piezo buzzer with bracket	1	C-4714640				
16	Spring washer	1	S-16405				
17	Plain washer	1	S-3055				
18	Nut M5 X 6H	1	S-20105				

* -Applicable for vehicles produced after Chassis No. MD7CG84A773102001

TABLE - 21
ELECTRIC WIRING HARNESS - L T SOCKET

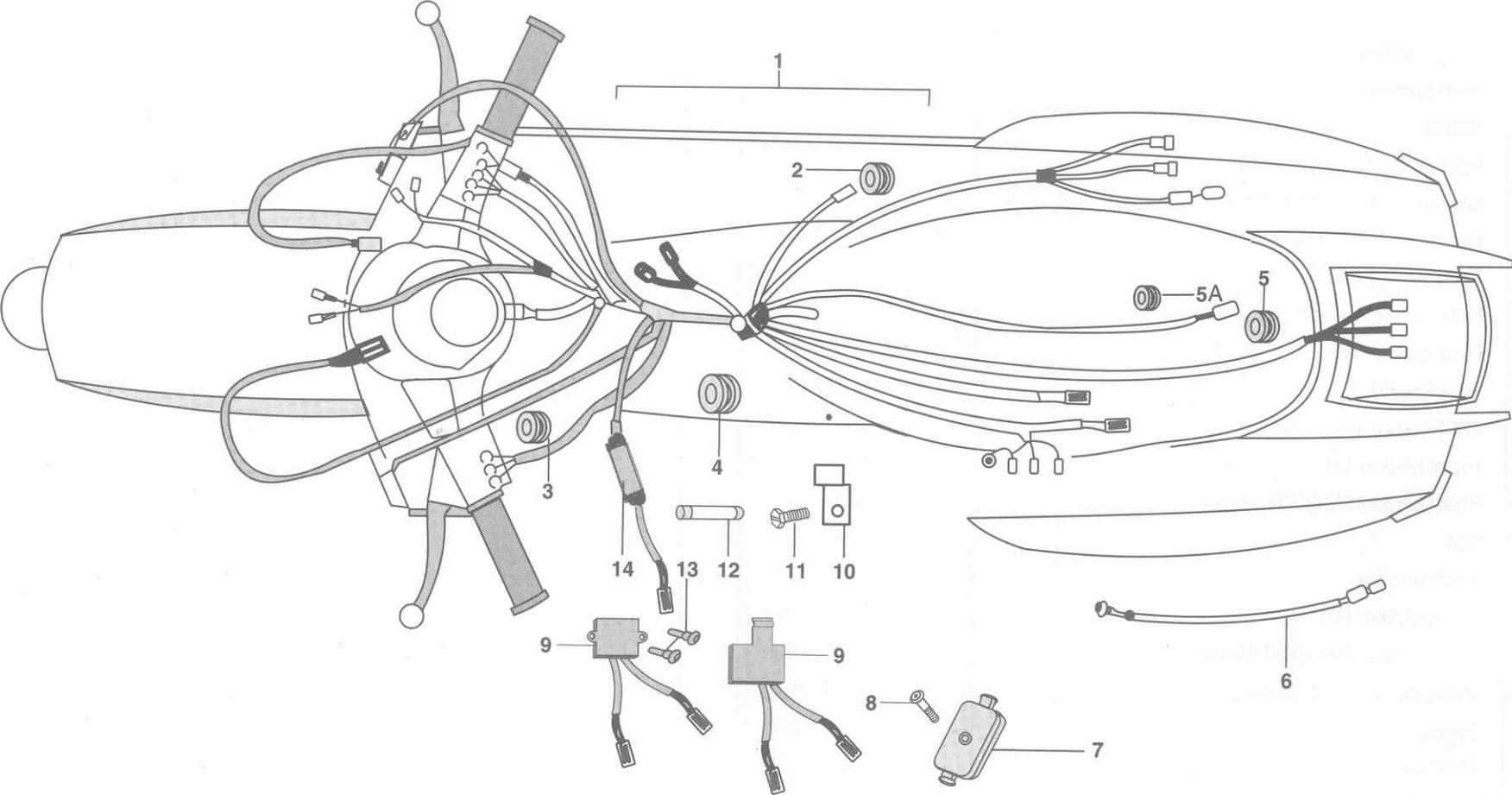


TABLE 21 ELECTRIC WIRING HARNESS - L T SOCKET

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Main wiring harness	1	C-1727224				
	Main wiring harness *	1	C-1727372				
	Main wiring harness **	1	C-1727393				
	Main wiring harness (New Head Lamp)++	1	C-1727676				
2	Grommet for RH shell	1	C-4704424				
3	Grommet front blinker	2	C-4710902				
4	Grommet LH shell	1	2/104430				
5	Grommet for tail lamp wire	2	15098				
5A	Grommet for fuel gauge wire	1	142300				
6	Cowl harness	2	C-3718658				
7	L T socket assy.	1	C-4718778				
	L T socket assy.++	1	179895				
8	Securing screw LT socket	1	C-4721607				
	Securing screw LT socket++	1	S-15881				
9	Switching Module #	1	C-4727388				
	Switching Module Modified **	1	C-4727396				
10	Fuse holding plate	1	C-4727397				
11	Screw M6x12 for Fuse holding plate	1	957010601200				
12	Fuse 2.5 Amp.	1	C-4727402				
13	Plug for Switching module+	2	C-4709068				
14	Fuse holder cover	1	B1163-1027				

* - Applicable for vehicles produced after Chassis No. MD7CG84A933044659.

** - Applicable for vehicles produced after Chassis No. MD7CG84A933047190.

+ - Used with Switching Module P. No. C-4727388 only.

- Applicable for vehicles produced after Chassis No. MD7CG84A933046272, for any need of replacement use only modified Switching module Part No. C-4727396. ++Applicable for vehicles produced after Chassis No. MD7CG84A773102001

TABLE - 22
SADDLE - BAG HOOK

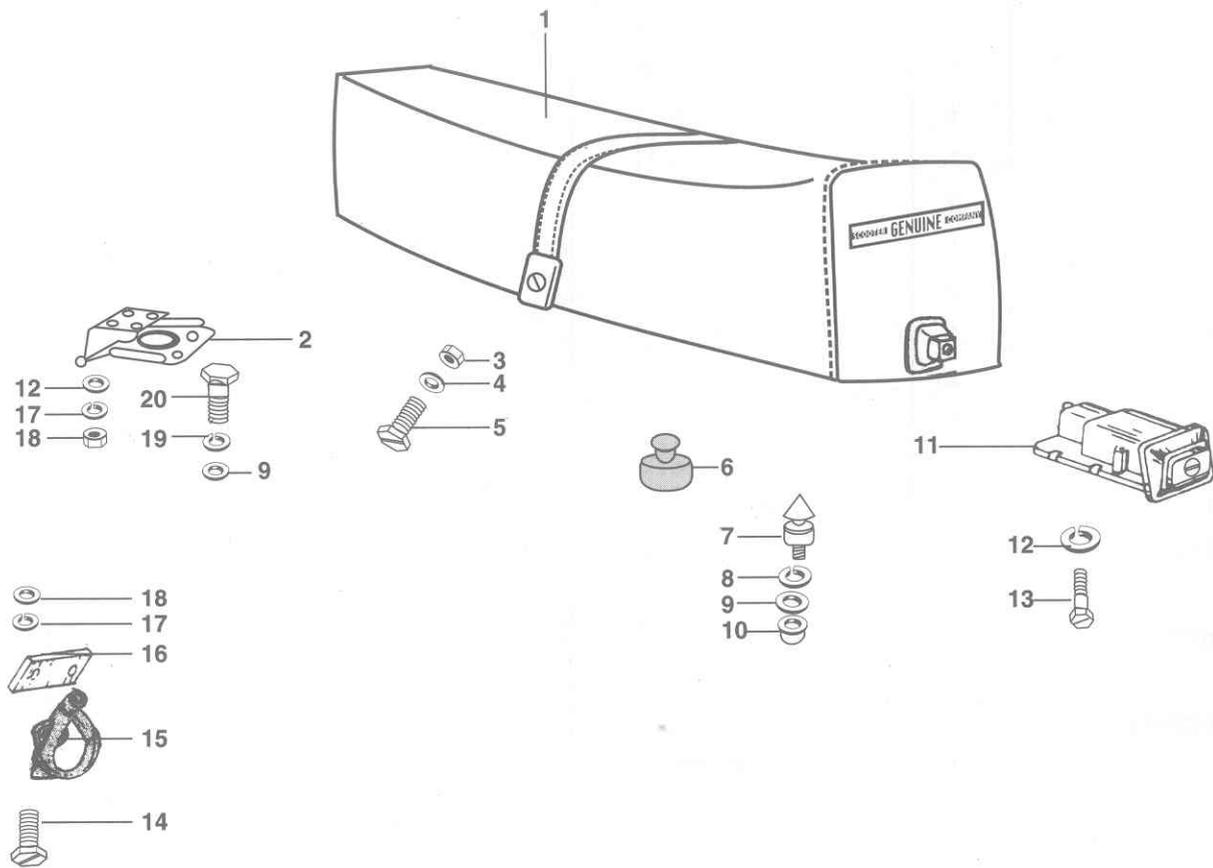


TABLE 22				SADDLE - BAG HOOK			
Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Duel saddle assy.	1	C-4727226				
	Duel saddle assy. STELLA (Harford Black)	1	C-4727449/2				
2	Seat hinge	1	C-3714615				
3	Nylock nut for belt	2	C-4701940				
4	Washer for belt	2	S-13950				
5	Bolt for belt	2	C-4714603				
6	Rubber pad for saddle	4	C-4714580				
7	Saddle lock pin	1	240165				
8	Star washer	1	S-12540				
9	Plain washer	4	S-3058				
10	Cup	1	240166				
11	Saddle lock housing	1	C-4714608				
12	Washer	7	S-3055				
13	Lock sec. bolt	3	S-31027				
14	Screw	2	C-4710387				
15	Hook for bag	1	227153				
16	Fastening plate	1	57371				
17	Spring washer	6	S-16405				
18	Nut	6	S-20105				
19	Spring washer	3	S-16408				
20	Bolt	3	S-31118				

TABLE - 23 ELECTRIC STARTER MOTOR

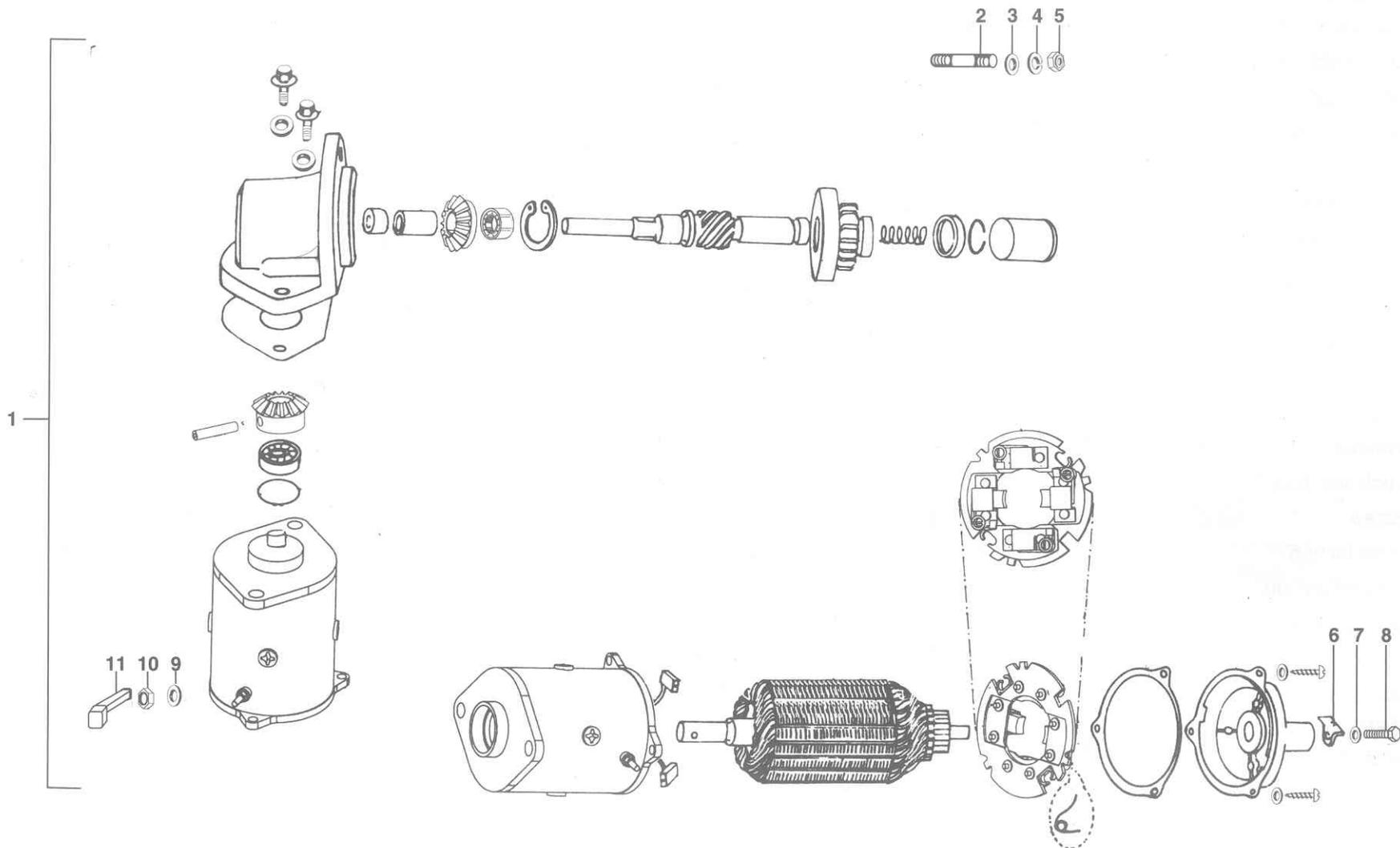


TABLE 23 ELECTRIC STARTER MOTOR

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Compl. starter motor with trans.(Wellwin) +	1	243511				
	Compl. starter motor with trans.(TVS) ++	1	C-3723345				
	Compl. starter motor with trans. (Auto Gallon)+++	1	C-3712759				
2	Stud	3	S-3972				
3	Plain washer	3	S-3058				
4	Spring washer	3	S-16408				
5	Nut	3	S-20108				
6	Bracket for motor (For Wellwin make)*	1	179516				
	Bracket for motor (For TVS make)**	1	C-4727097				
7	Spring washer	1	S-16406				
8	Bolt	1	C-4706115				
9	Plain washer (For Wellwin make)*	1	S-3055				
	Plain washer (For TVS make)**	1	S-3056				
10	Nut (For Wellwin make)*	1	S-20105				
	Nut (For TVS make)**	1	S-20106				
11	Insulating cap	1	217421				

* - Applicable for vehicles produced prior to Chassis No. MD7CG84A933044659. ** - Applicable for vehicles produced after Chassis No. MD7CG84A933044659. +- Fitted only in vehicles produced prior to Chassis No. MD7CG84A933044659.
 ++ - Also applicable for vehicles produced prior to Chassis No. MD7CG84A933044659 along part fig. no. 6 "Bracket for motor P. No. C-4727097. +++ - Applicable for vehicles produced after Chassis No. MD7CG84A773102001

TABLE - 24
ELECTRIC START DEVICES - FUSE - ELECTRONIC IGNITION

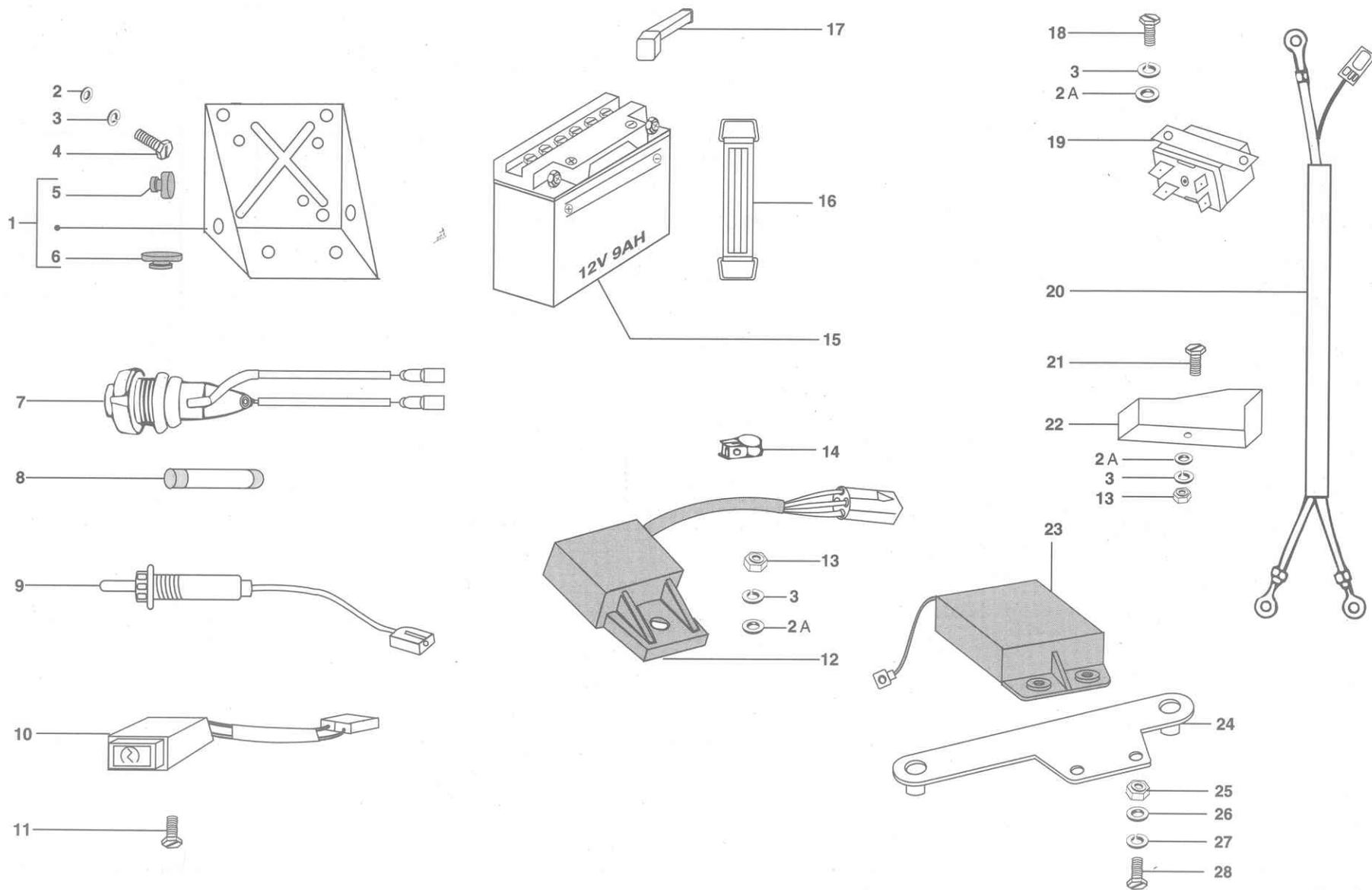


TABLE 24 ELECTRIC START DEVICES - FUSE - ELECTRONIC IGNITION

Fig. No.	Description	Qty. Per Scooter	Part No.	Fig. No.	Description	Qty. Per Scooter	Part No.
			Auto Start - AOM				Auto Start - AOM
1	Battery holding box with plug	1	C-4714825	19	Cut out relay	1	C-4712500
	Battery holding box with plug*	1	C-4714826		Cut out relay*	1	218824/1
2	Plain washer	4	S-13880	20	Battery wiring harness (for Wellwin make)	1	C-3718591
2A	Plain washer*	4	S-3056		Battery wiring harness (for TVS make)	1	C-3727106
	Plain washer (cut out mfg.)*	2	S-3055		Battery wiring harness (new)*	1	C-2727108
3	Spring washer	8	S-16406	21	Screw	2	S-31087
3A	Spring washer (cut out mfg.)*	2	S-16405	22	Protection cover	1	252411
4	Screw	4	S-15759	23	CDI unit	1	C-3710802
5	Plug	4	230051		CDI unit*	1	C-3706769
6	Plug	2	216895	24	CDI Bracket	1	C-4712644
7	Fuse holder complete with fuse	1	C-4718699	25	Nut	2	S-20105
	Fuse holder complete with fuse*	1	C-4712732		Nut (for new CDI)	2	S-20106
8	Fuse (8 Amp.)	1	C-4704435	26	Plain washer	2	S-6078
9	Declutching switch	1	C-4718588		Plain washer (for new CDI)	2	S-13880
10	Starter push button	1	C-2718180	27	Spring washer	2	S-16405
11	Screw	2	S-18527		Spring washer	2	S-16406
12	PRD relay	1	C-4718587	28	Screw	2	S-30387
13	Nut	2	S-20106		Screw (for new CDI)	2	S-31090
14	Bracket for vent pipe	1	C-4706743				
15	Battery (12V 9AH)	1	218823				
16	Battery belt	1	C-4709335				
17	Insulator cap for battery	1	C-3705722				
18	Screw for cut out relay mtg.	2	S-8375				
	Screw for cut out relay mtg.*	2	S-702				

*-Applicable for vehicles produced after Chassis No. MD7CG84A773102001

TABLE - 25
SPECIAL SERVICE TOOLS

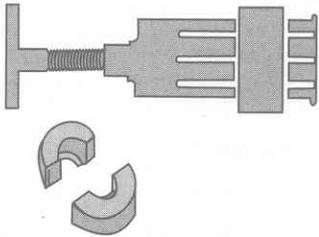
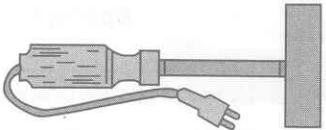
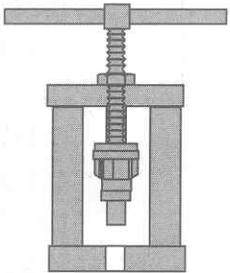
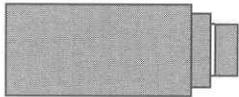
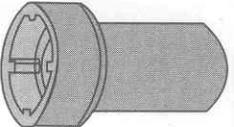
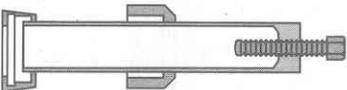
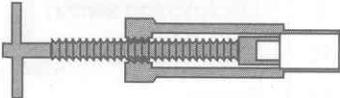
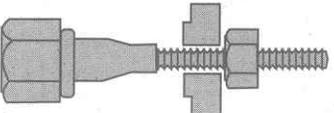
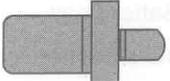
				
				
				
				

TABLE - 25

SPECIAL SERVICE TOOLS

Fig. No.	Description	Part No.	Fig. No.	Description	Part No.
1	Fixture for extracting&fitting of engine foundation buffers	F-0709756	10	Locking tool for fly wheel	19.1.20095
2	Bearing extractor (inner cone from crank shaft)	19.1.14499	11	Punch for assy. lower track of lower bearing	T-0016029
3	Punch for dismantling upper track of lower bearing	19.1.20004	12	Extractor for lower track of lower bearing	T-0016561
4	Electric heater for heating crank case bearing zone	19.1.20017	13	Punch for wrist pin	T-0017820
5	Fixture for overhauling front suspension with attachments	19.1.20021	14	Tool for assembling crank shaft/drive shaft in crank case	F-2306849
6	Punch for assy. roller bearing in front brake jaw plate from out side	19.1.20036	15	Tool for assy. and dismantling clutch	T-0020322
7	Punch for assy. roller bearing in front brake jaw plate from inside	19.1.20037	16	Punch for assy. ball bearing and oil seal in crank case	T-0020781
8	Punch for assy. roller bearing in front brake drum	19.1.20038	17	Punch for extracting drive shaft	T-0020837
9	Tool for track & ring nut (steering column)	19.1.20055/C	18	Punch for dismantling lower track of upper bearing	T-0020842
			19	Punch for assembling crank shaft roller bearing	T-0021071

TABLE - 25
SPECIAL SERVICE TOOLS

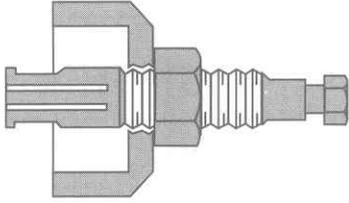
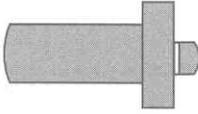
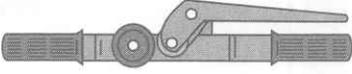
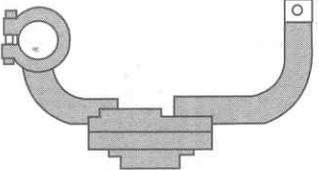
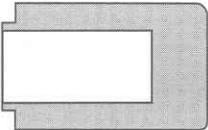
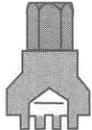
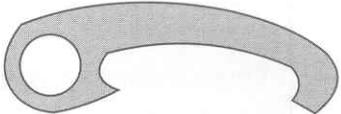
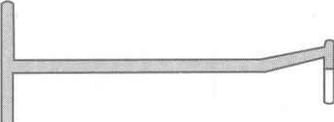
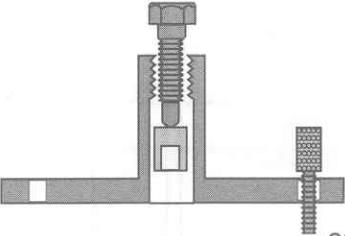
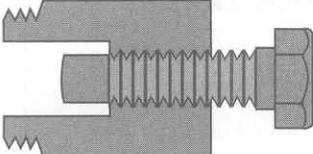
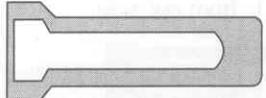
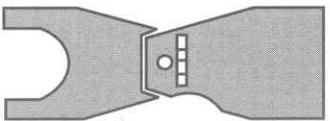
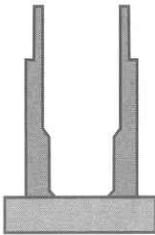
 <p>20</p>	 <p>21</p>	 <p>22</p>	 <p>23</p>	 <p>24</p>
 <p>25</p>	 <p>26</p>	 <p>27</p>	 <p>28</p>	 <p>29</p>
 <p>30</p>	 <p>31</p>	 <p>32</p>	 <p>33</p>	 <p>34</p>
 <p>35</p>	 <p>36</p>	 <p>37</p>		

TABLE - 25

SPECIAL SERVICE TOOLS

Fig. No.	Description	Part No.	Fig. No.	Description	Part No.
20	Fixture for assy. of lower track of upper bearing and upper track of lower bearing of steering column	T-0021330	29	Wrench for clutch assy.	T-0031729
21	Bearing extractor with collet & spacer	T-0021467	30	Tool for fuel cock	RS-00231
22	Punch for expelling bearing from crank case	T-0022480	31	Punch for fitting for drive shaft roller bearing	T-0033971
23	Punch for oil seal and main ball bearing	T-0023589	32	Tool for separating crank case and expelling crank shaft	T-0038886
24	Tool for fitting wind shield beading	T-0023590	33	Fly wheel extractor	T-0048564
25	Engine base plate stand	T-0025095	34	Punch for assembling bearing cone on crank shaft	F-3115576
26	Wedge	T-0025127	35	Feeler gauge for checking axial play of gears	G-2107025
27	Punch for assy. of oil seal fly wheel side	T-0027338	36	Jig for crank shaft alignment	T-0019559/C
28	Wrench for clutch nut	T-0030627	37	Hook spanner for Bitubo shockabsorbers	F-3720808

SCOOTER **GENUINE** COMPANY

www.guinescooters.com

info@guinescooters.com

5400, N. Damen Ave.

Chicago, IL USA 60625

1-877-MY-STELLA